



# CATÁLOGO DE PARTES



# ONE ST 110



SISTEMA DE  
ENCENDIDO  
AUTOMÁTICO  
DE LUCES  
Para mayor información  
del sistema consulte  
la página web  
<http://www.autecomobility.com/>  
sistema-de-encendido-luz



SISTEMA  
ANTIBLOQUEO  
DE FRENO  
NO INCLUIDO



LUCES DE  
CIRCULACIÓN  
DIURNA  
NO INCLUIDO

**Mobil Super**  
4T Ultra



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# ANEXO INFORMACIÓN DE SEGURIDAD

Verifique la carátula de este manual para conocer cuál de los siguientes dispositivos de seguridad posee su vehículo.



**SISTEMA ANTIBLOQUEO DE FRENOS**

Sistema diseñado para evitar que las ruedas se bloqueen al frenar de forma brusca mientras se circula en línea recta, el sistema regula automáticamente la fuerza de frenado.

Aunque el sistema ABS proporciona estabilidad al detenerse, recuerde las siguientes características:

- \* Para frenar de forma eficaz, deje de acelerar y utilice la leva de freno delantero y el pedal de freno trasero simultáneamente, de la misma manera que en el sistema de frenos de una motocicleta convencional
- \* El ABS no puede compensar las condiciones adversas de la carretera, un error de juicio o un uso incorrecto de los frenos.



**SISTEMA DE ENCENDIDO AUTOMÁTICO DE LUCES (AHO)**

Sistema diseñado para que una vez se ponga el motor en marcha, la luz principal de la farola se encienda automáticamente.

Este sistema garantiza una mayor visibilidad del vehículo para los demás actores viales.



**SISTEMA DE LUCES DE CIRCULACIÓN DIURNA (DRL)**

Sistema de iluminación LED, el cual se enciende automáticamente al girar el interruptor de encendido a "ON".

Mientras la farola principal esté apagada, la luz LED alumbrará intensamente, si se enciende la farola principal, la luz LED se atenuará automáticamente.

No se recomienda dejar el interruptor de encendido en "ON" mientras el motor no esté en funcionamiento porque la batería se drenará prematuramente.

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## PREFACIO

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Es nuestro placer presentarles a ustedes el Catálogo de Partes.

Este Catálogo ha sido especialmente diseñado para ayudarle en la selección de las partes correctas con el fin de mantener el vehículo en las mejores condiciones.

Los repuestos originales están sujetos a un exigente estándar de control de calidad, por lo tanto es necesario que usted sólo use repuestos originales.

En nuestro constante esfuerzo para mejorar la eficiencia y desempeño de su vehículo, las especificaciones, diagramas y número de partes pueden cambiar sin previo aviso. Consecuentemente las descripciones de los repuestos en este Catálogo pueden no ser las finales y definitivas.

Las alteraciones y modificaciones que ocurren en la impresión de este Catálogo, serán informadas a nuestra red, a través de circulares de Servicio o en nuestra página web: [www.auteco.com.co](http://www.auteco.com.co) accediendo al link repuestos. Es requisito que usted actualice su Catálogo y haga las correcciones necesarias, una vez reciba dichas circulares. Lo anterior le asegurará un rápido y adecuado despacho de sus partes, pues las órdenes están siendo diligenciadas con las referencias más actualizadas.

En caso de necesitar asistencia técnica, comunicarse con el Distribuidor Autorizado o llamar al Departamento de Servicios Auteco.

---

REVISADO NOVIEMBRE 2024

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Aceite de alto desempeño para motores de cuatro tiempos



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CUMPLE CON LAS  
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JASO MA2  
API SL



**CÓDIGO SAP:**

**CAJA X 12**  
21010428

**UNIDAD**  
21010430



### PROPIEDADES BENEFICIOS &

- **Buena protección contra el desgaste**  
Ayuda a prolongar la vida útil del motor.
- **Estabilidad térmica y contra la oxidación**  
Ayuda a mantener los motores limpios para proporcionar una operación más suave, posibilitando la extensión de frecuencia de cambios de aceite.
- **Buena protección contra la corrosión**  
Protege los componentes críticos del motor contra los ácidos de la combustión y la humedad.



Recomendado para las motocicletas  
con viscosidad **20W-50**

El amor por tu motor ahora es **AMARILLO** con la **NUEVA TECNOLOGÍA**  
**DURAFILM**



**¡POR DESEMPEÑO,  
CALIDAD Y PRECIO!**

**ELIGE LLANTAS QUEEN**

SCOOTER

MOTOCARRO

STREET

DOBLE  
PROPÓSITO

PISTERA



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EL EQUIPO ORIGINAL  
DE LAS MOTOCICLETAS



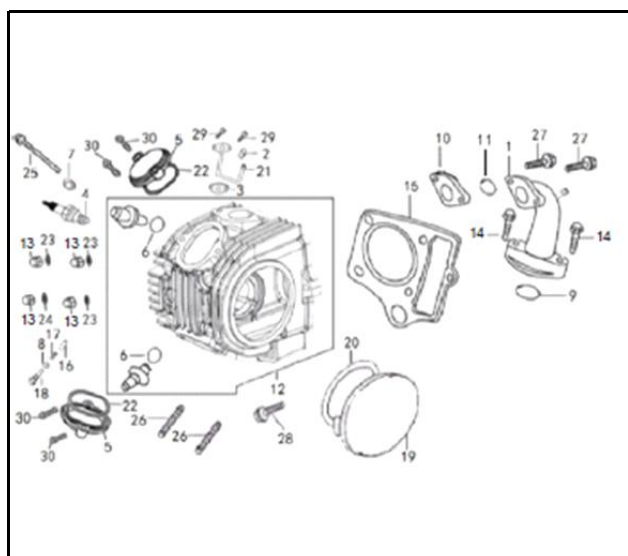
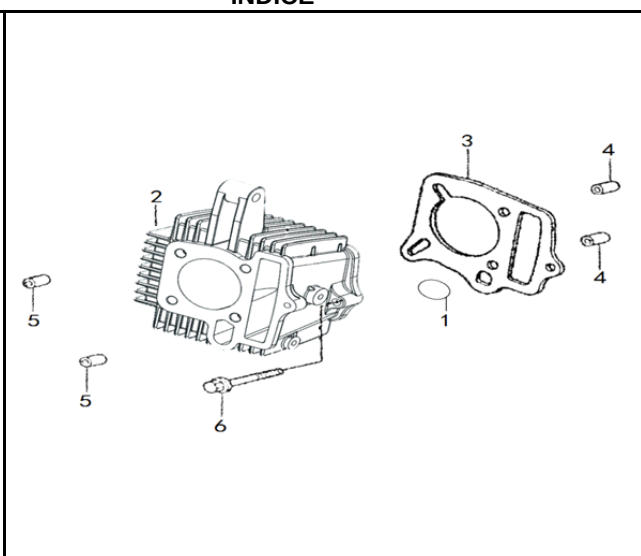
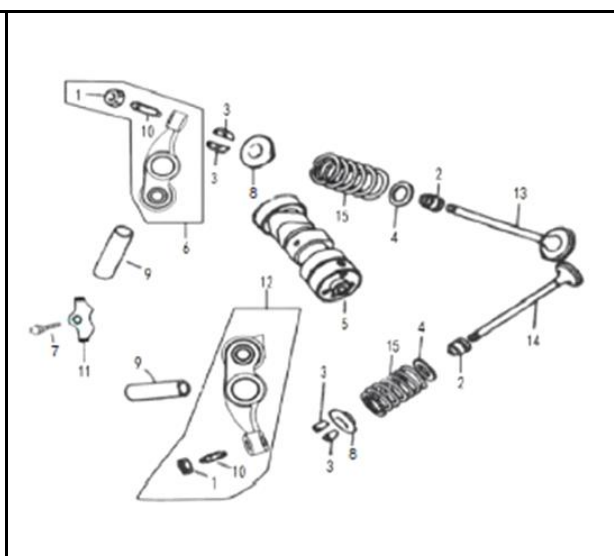
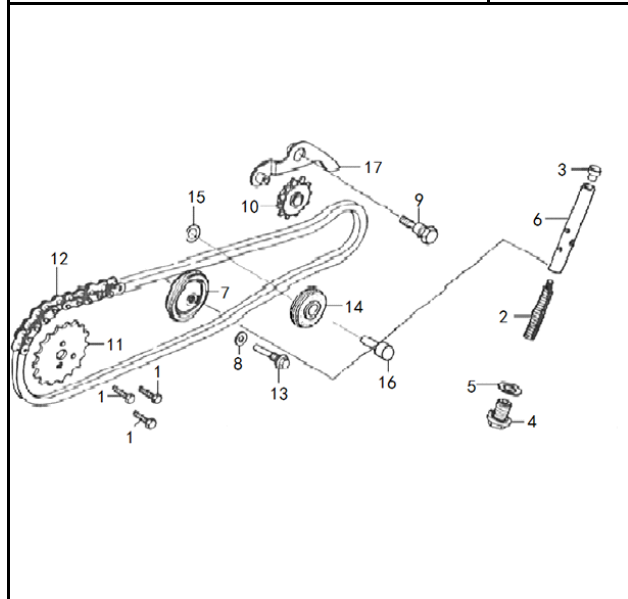
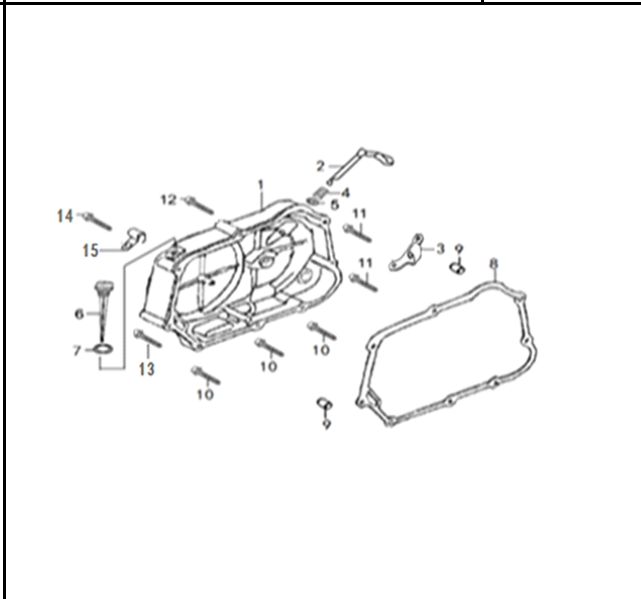
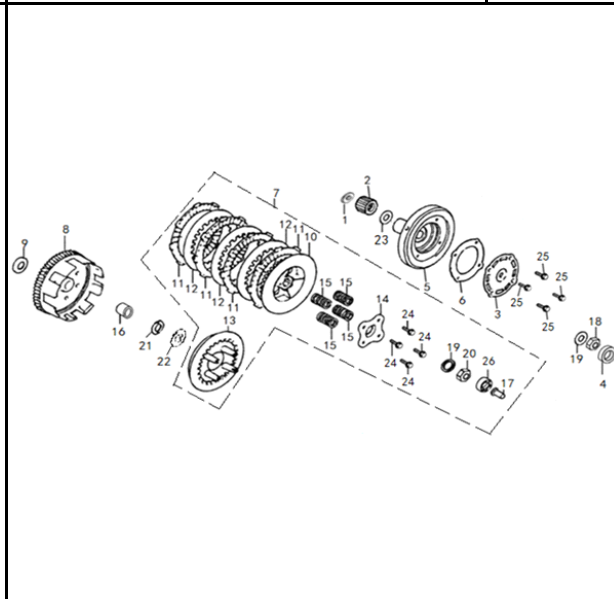
*Una garantía de respaldo,  
calidad y experiencia.*

# INDICE

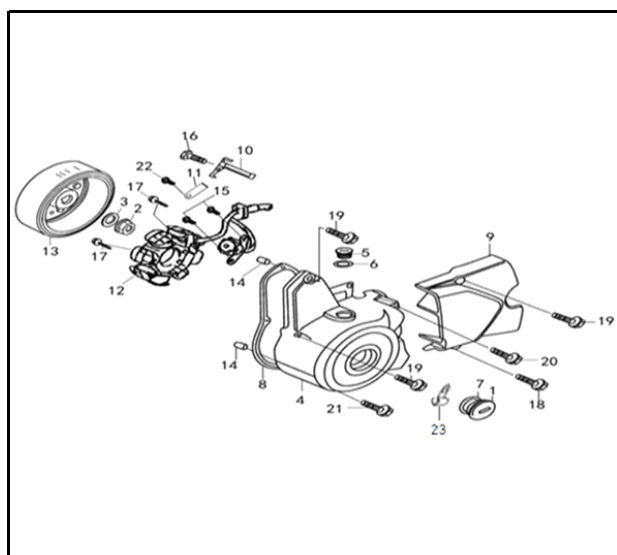
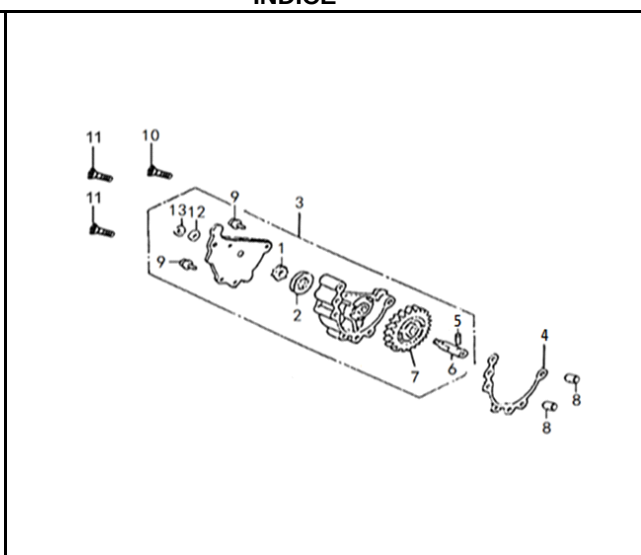
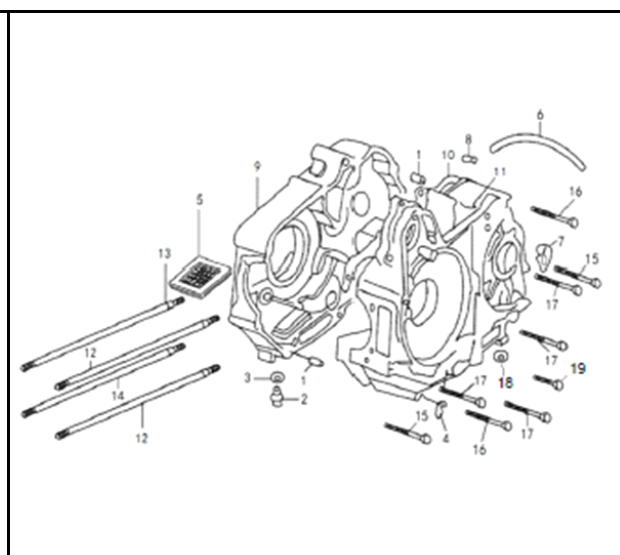
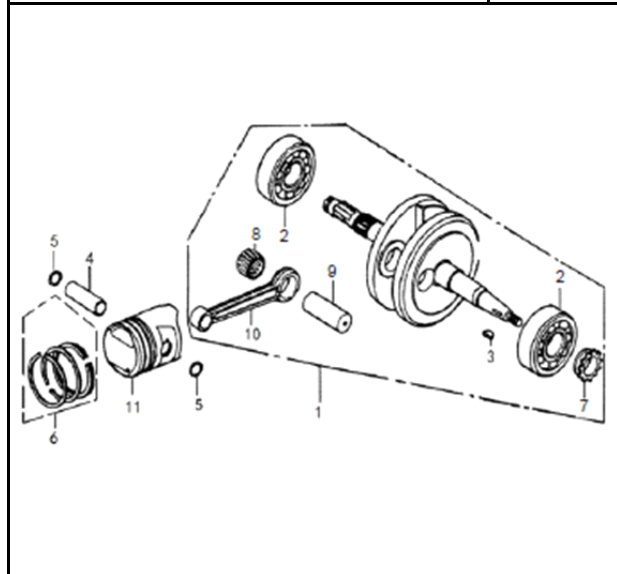
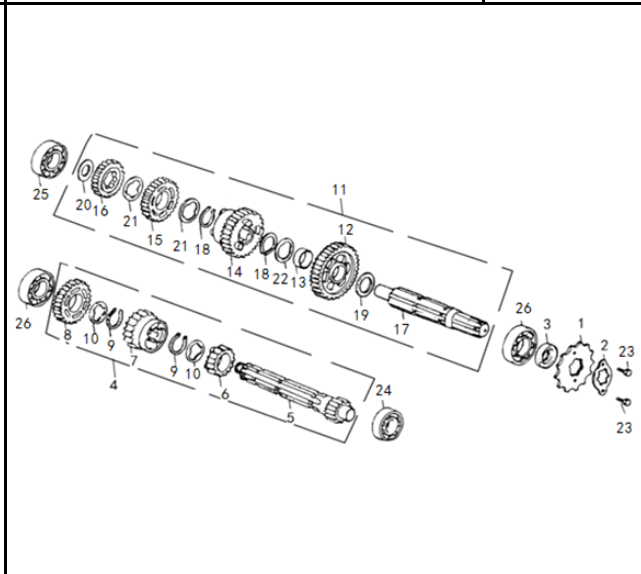
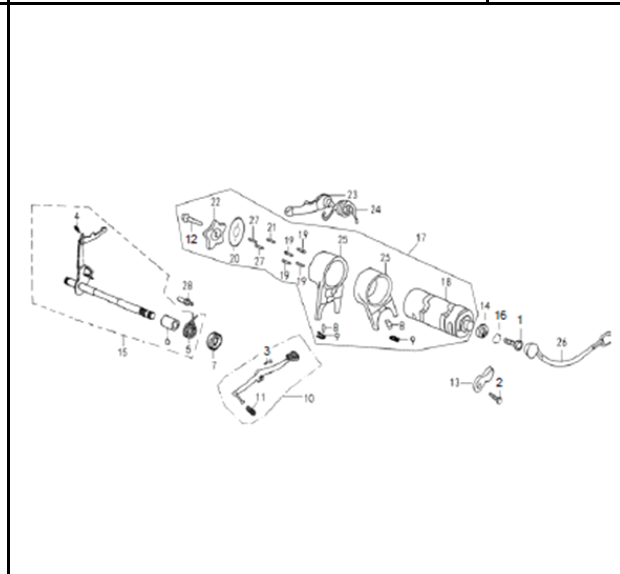
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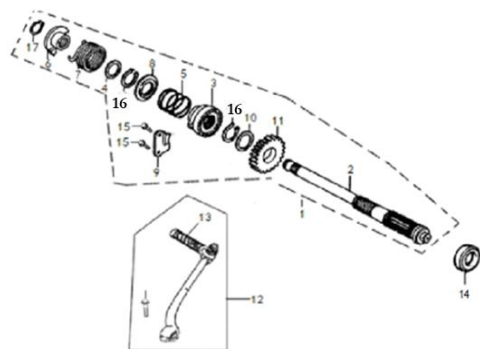
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|                                                                                   |                                                                                     |                                                                                      |           |                                   |           |
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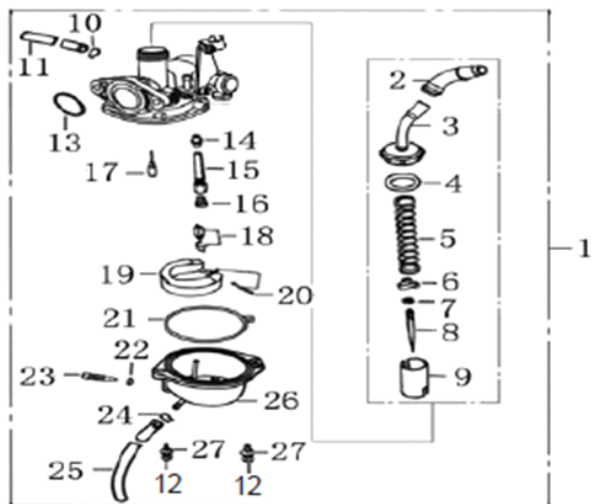
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|-----------------------------------------------------------------------------------|--|-------------------------------------------------------------------------------------|------------------------|--------------------------------------------------------------------------------------|------------|---------------------------------------------------------------|--|---------------|
|   |  |   |                        |   |            |                                                               |  |               |
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## INDICE



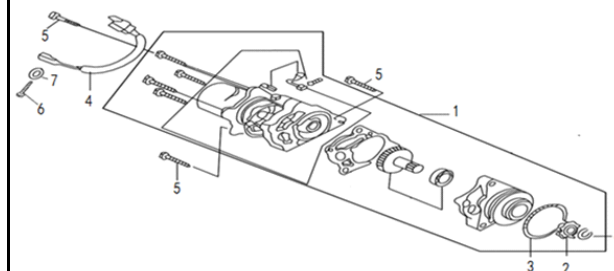
**FIG. N° 13 PEDAL CRANK - EJE CRANK**

PAG. N° 15



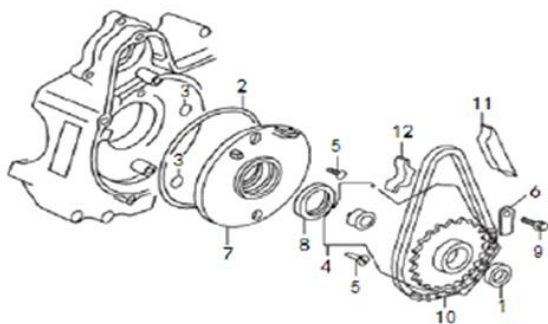
**FIG. N° 14 CARBURADOR**

PAG. N° 16-17



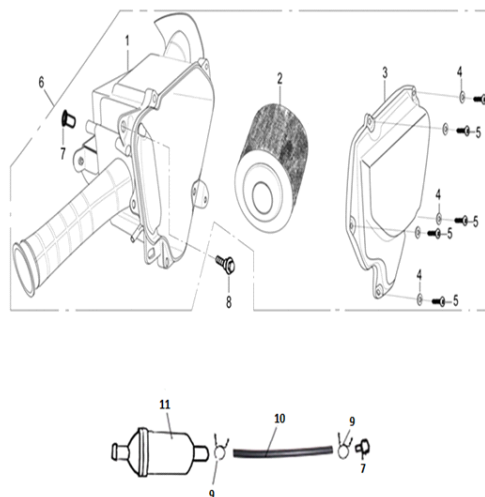
**FIG. N° 15 MOTOR DE ARRANQUE**

PAG. N° 18



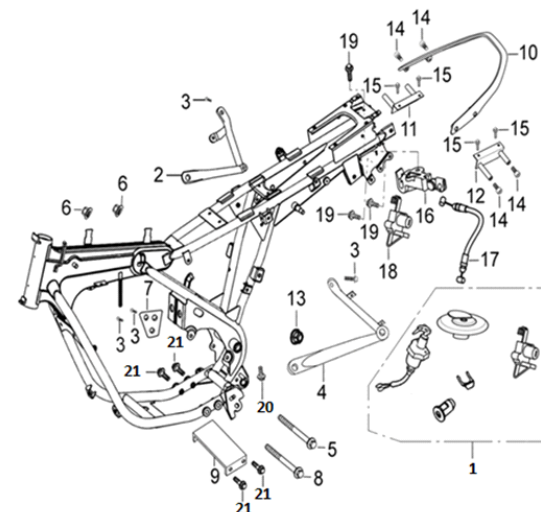
**FIG. N° 16 CADENILLA MOTOR DE ARRANQUE**

PAG. N° 19



**FIG. N° 17 CAJA FILTRO AIRE - FILTRO GASOLINA**

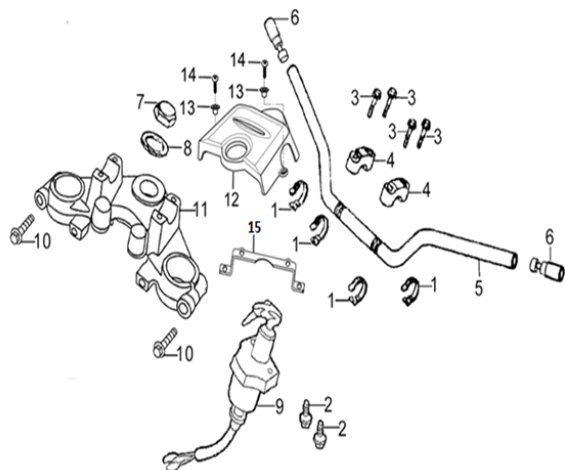
A PAG. N° 20



**FIG. N° 18 COMPLEMENTOS CHASIS**

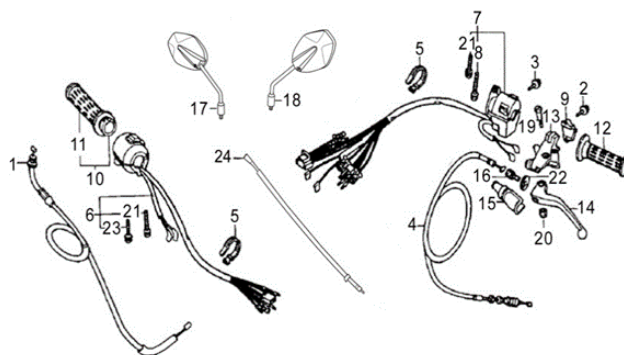
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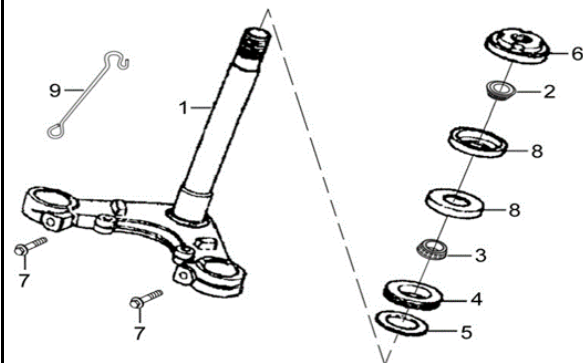
**FIG. N° 19 MANUBRIO - CABEZA ESPIGA**

PAG. N° 22



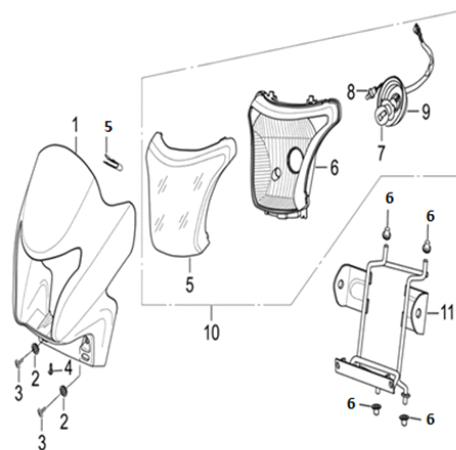
**FIG. N° 20 GUARDABARRO DELANTERO**

PAG. N° 23



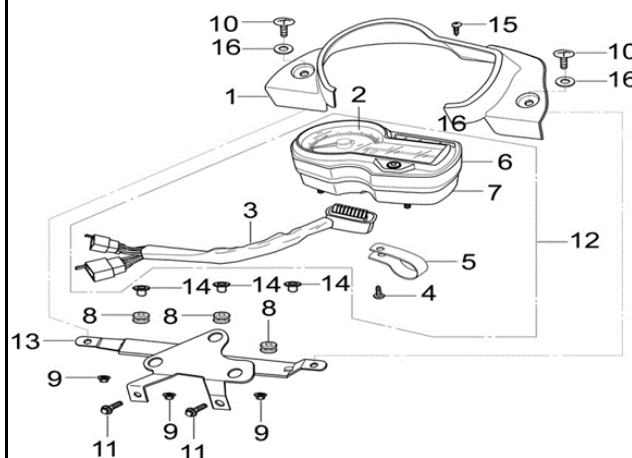
**FIG. N° 21 ESPIGA CENTRAL**

PAG. N° 24



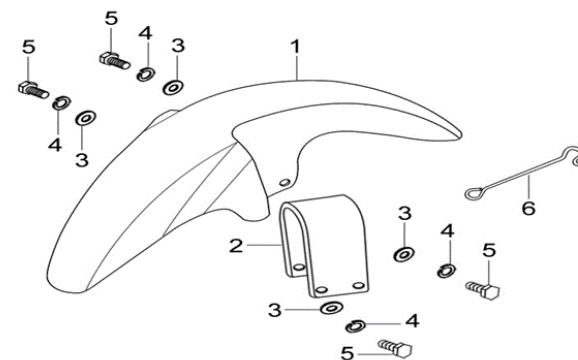
**FIG. N° 22 FAROLA - CARENAGE FAROLA**

PAG. N° 25



**FIG. N° 23 VELOCIMETRO**

PAG. N° 26



**FIG. N° 24 GUARDABARRO DELANTERO**

PAG. N° 27

[illegible]

PAG. N° 28

PAG. N° 29

PAG.N° 30

PAG.N° 31

PAG.N° 32

PAG. N° 33

# INDICE

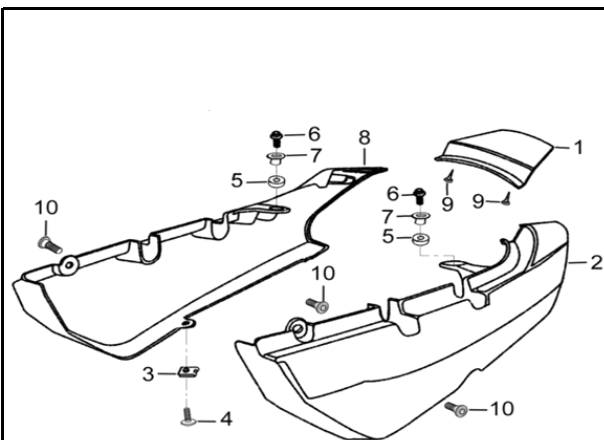


FIG. N° 31 CUBIERTAS SILLIN

PAG. N° 34

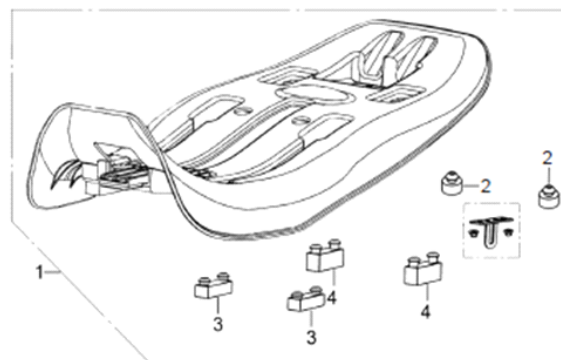


FIG. N° 32 SILLIN

PAG. N° 35

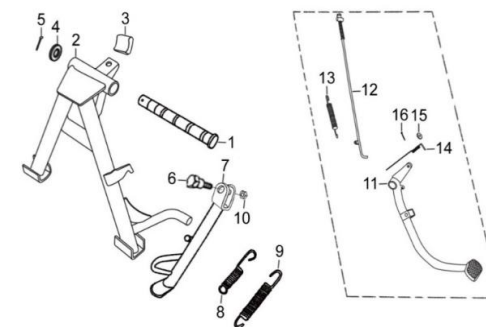


FIG. N° 33 GATO CENTRAL - GATO LATERAL -  
PEDAL FRENO

PAG. N° 36

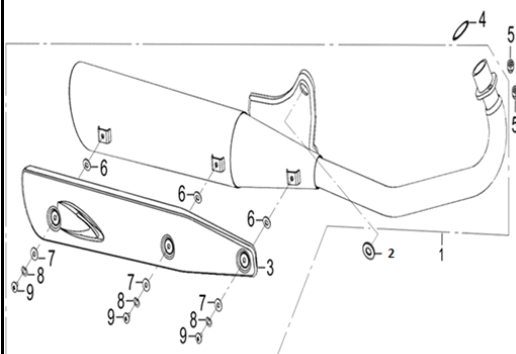


FIG. N° 34 SILENCIADOR

PAG. N° 37

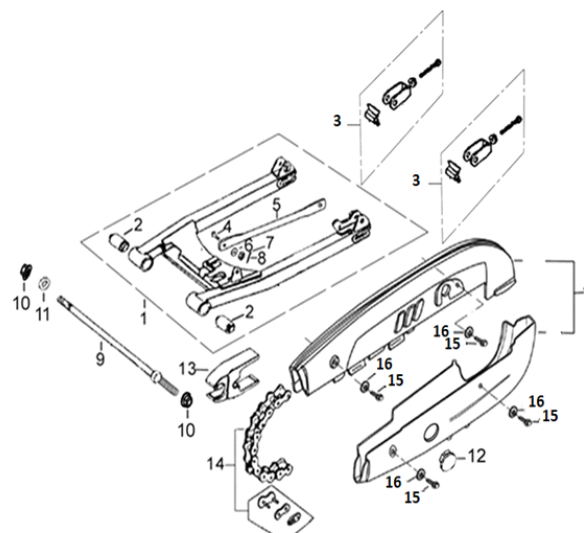


FIG. N° 35 BRAZO OSCILANTE -  
GUARDACADENA

PAG. N° 38

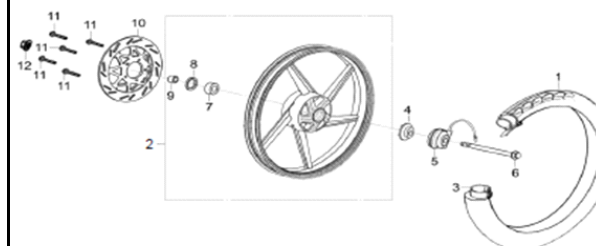
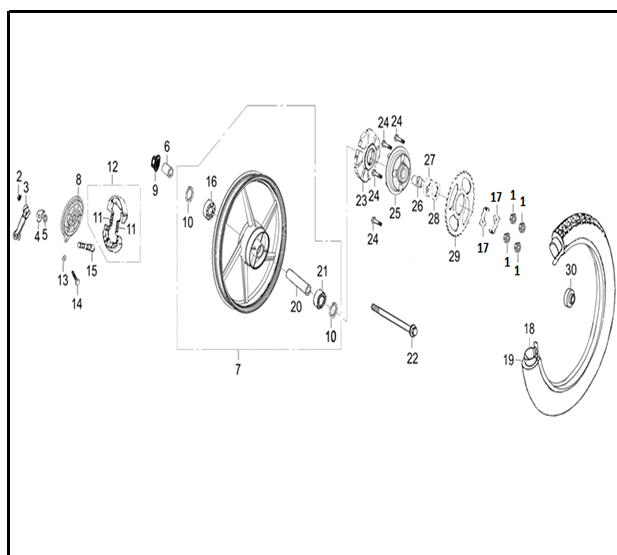
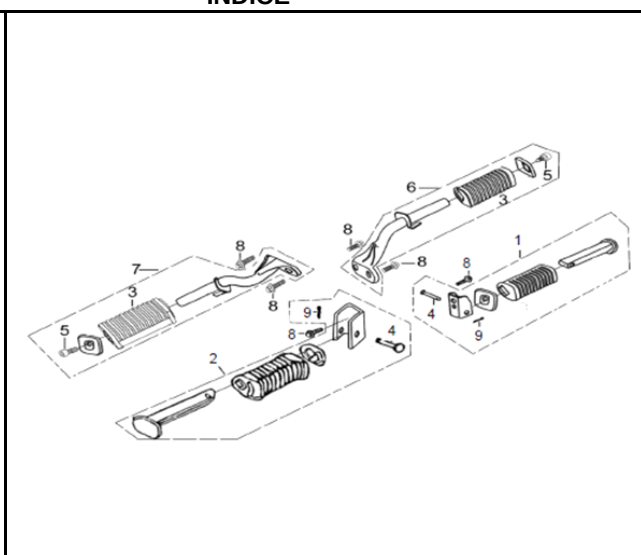
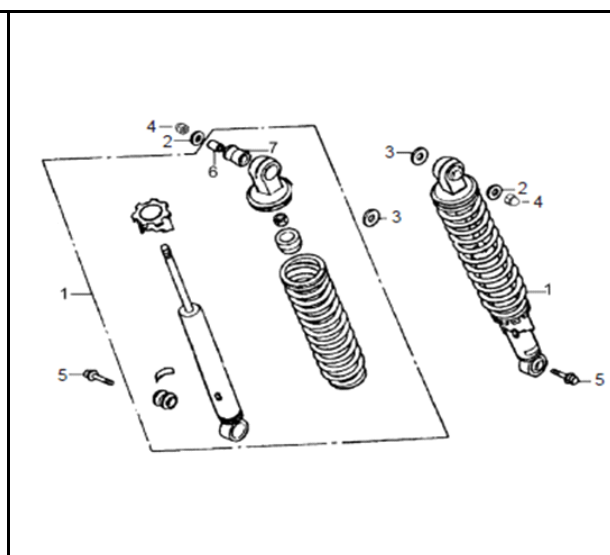
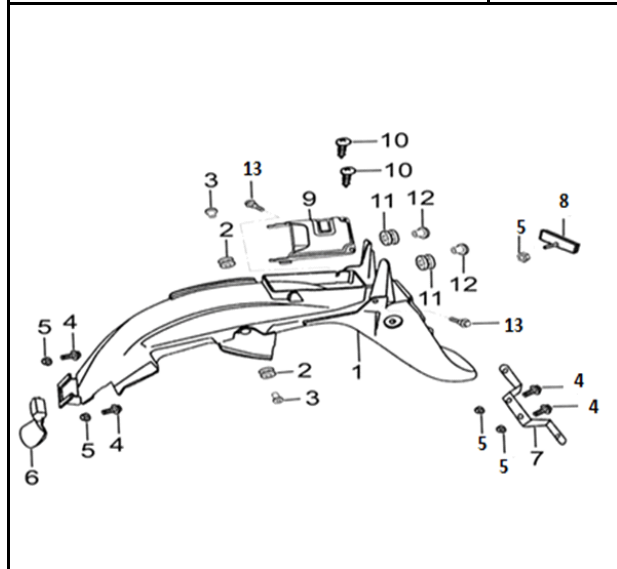
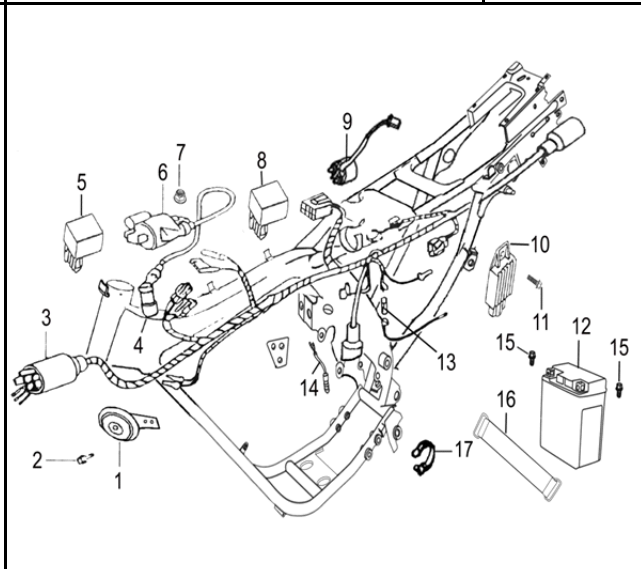
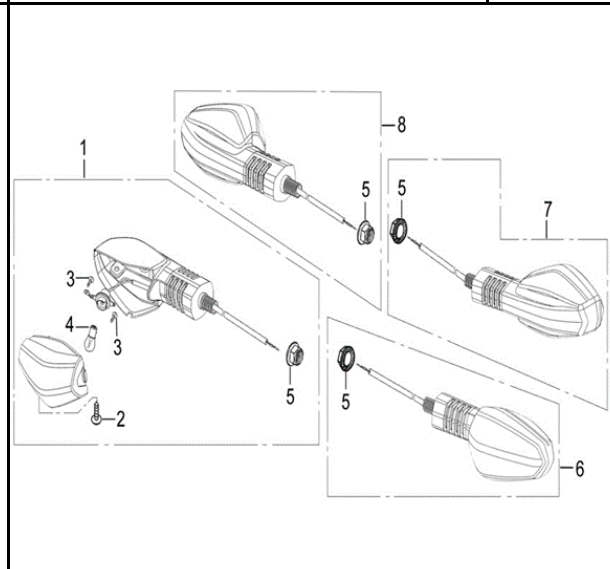


FIG. N° 36 RUEDA DELANTERA

PAG. N° 3\*

# INDICE

|                                                                                   |                                                                                     |                                                                                      |            |                                 |            |
|-----------------------------------------------------------------------------------|-------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------|------------|---------------------------------|------------|
|   |   |   |            |                                 |            |
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# INDICE

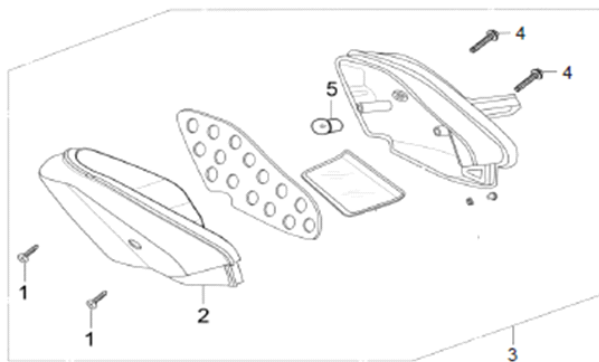


FIG. N° 43 STOP

PAG. N° 47

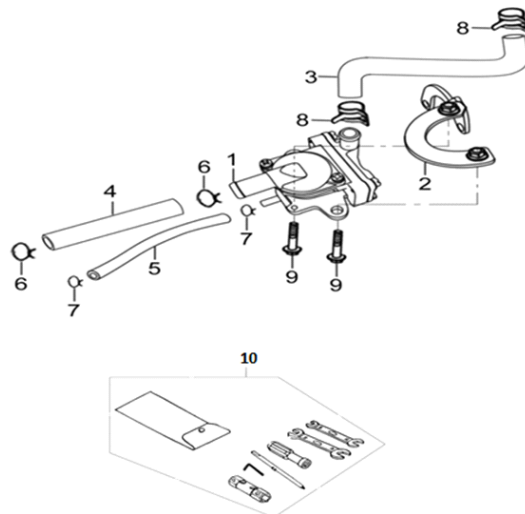


FIG. N° 44 VALVULA DE AIRE - ESTUCHE  
HERRAMIENTAS

PAG. N° 48

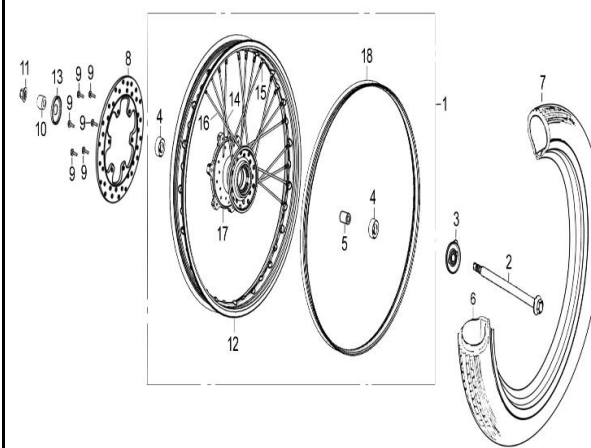


FIG. N° 45 RUEDA DELANTERA (RADIOS)

PAG. N° 49

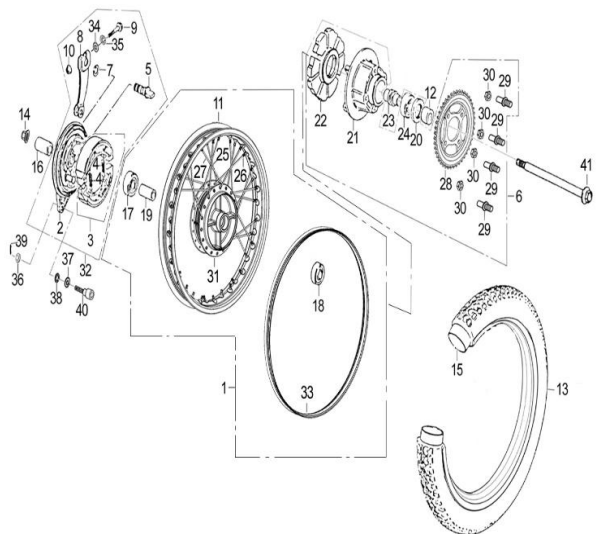


FIG. N° 46 RUEDA DELANTERA (RADIOS)

PAG. N° 50-51

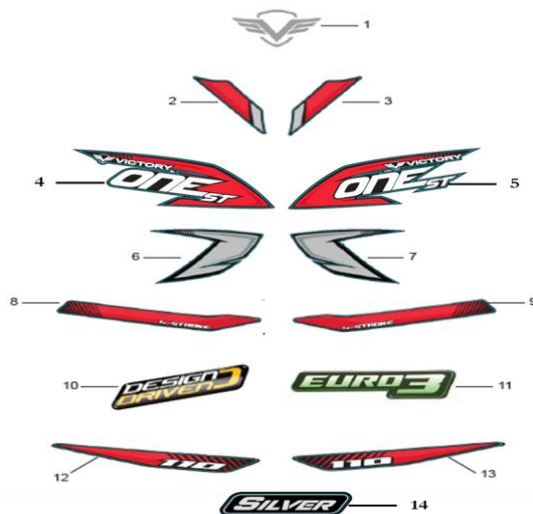
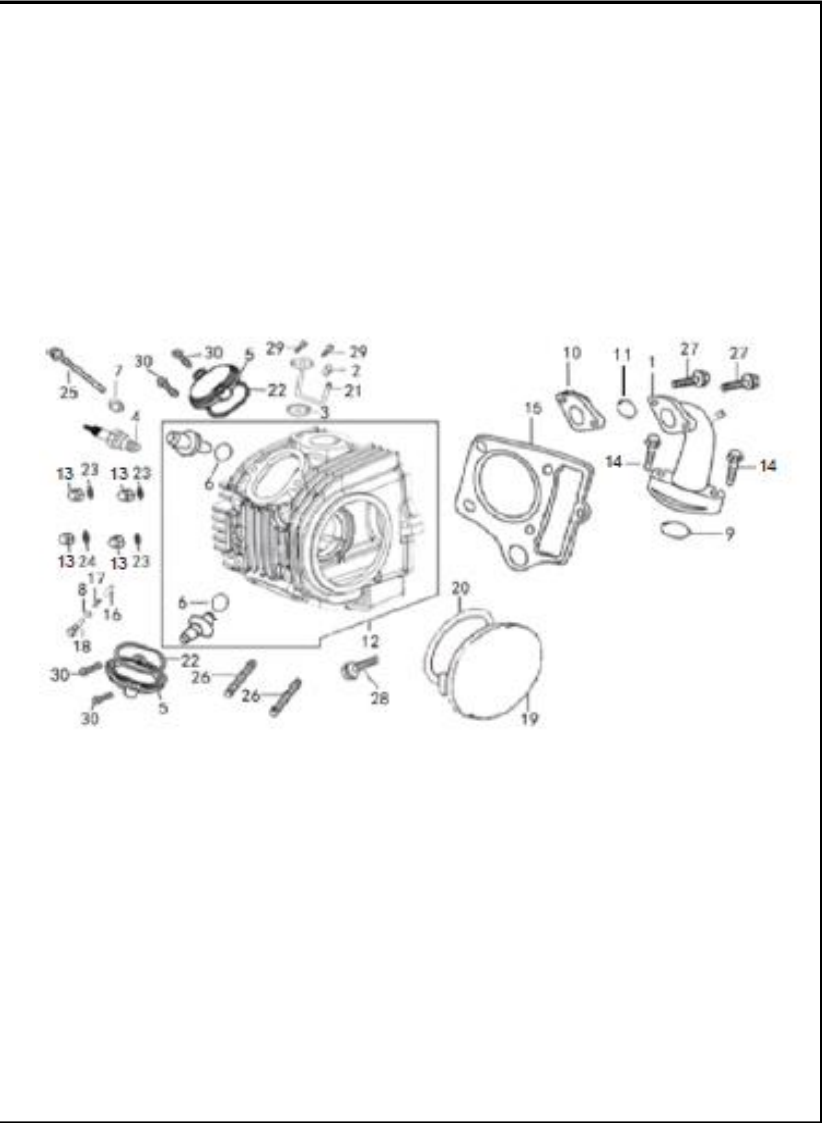


FIG. N° 47 CALCOMANIAS

PAG. N° 52-53

FIGURA N° 1: CULATA (1/2)



| FIG. No. | PARTE N°         | DESCRIPCIÓN                 | CANT. | SAP      |
|----------|------------------|-----------------------------|-------|----------|
| 1        | VHL17310A0Z50    | MÚLTIPLE ADMISIÓN           | 1     | 11044779 |
| 2        | GIA20185A0A00    | TAPÓN CONDUCTO CULATA       | 1     | 11013678 |
| 3        | GIA20661A2A00    | EMPAQUE CONDUCTO CULATA     | 1     | 11012601 |
| 4        | CR8E             | BUJIA NGK CR8E              | 1     | 21002483 |
| 4A       | PRG6HCC/DK111028 | BUJIA CHAMPION P-RG6HCC     | 1     | 11078006 |
| 5        | MGY12243A0B02    | TAPA VÁLVULA CULATA         | 2     | 11044497 |
| 6        | PGA12216A0A00    | ANILLO RETENEDOR            | 2     | 11012614 |
| 7        | PGA12248A0A00    | ARANDELA                    | 1     | 11012619 |
| 8        | PGA14622A0A00    | ARANDELA                    | 1     | 11012644 |
| 9        | BIA11415A1A00    | ANILLO RETENEDOR            | 1     | 11043353 |
| 10       | PGA17331A0A00    | BAQUELA MÚLTIPLE ADMISIÓN   | 1     | 11012660 |
| 11       | PGA17318A0A00    | ANILLO RETENEDOR            | 1     | 11043639 |
| 12       | PHG12210A1B02    | CULATA                      | 1     | 11044564 |
| 13       | Q39607F15        | TUERCA M7                   | 4     | 11013267 |
| 14       | Q1840625T1F15    | TORNILLO 6X25               | 2     | 11044588 |
| 15       | PHG12221A0A00    | EMPAQUE CULATA              | 1     | 11012881 |
| 16       | PHG14156A0A00    | PIN GUÍA TORNILLO DE AJUSTE | 1     | 11012888 |
| 17       | PHG14157A0A00    | RESORTE TORNILLO DE AJUSTE  | 1     | 11012890 |
| 18       | PHG14158A0M01    | TORNILLO DE AJUSTE          | 1     | 11012892 |
| 19       | PHX12242A0B02    | TAPA CULATA                 | 1     | 11044565 |
| 20       | PIB12245A0A00    | EMPAQUE TAPA CULATA         | 1     | 11044572 |
| 21       | PHX20650A0M01    | CONDUCTO CULATA             | 1     | 11013050 |
| 22       | PIF12246A0A00    | EMPAQUE TAPA VÁLVULA CULATA | 2     | 11013072 |
| 23       | PIX12344A0N02    | ARANDELA 7 MM.              | 3     | 11013085 |
| 24       | PIX12345A1A00    | ARANDELA 7 MM.              | 1     | 11013087 |
| 25       | FB093131E2M01    | TORNILLO 6X110              | 1     | 11012583 |

Exploded view diagram of a 125cc engine assembly. The diagram shows the main engine block (12) surrounded by various components including the cylinder head (10), crankcase (11), and various fasteners (screws, bolts, nuts, washers, and pins). A red box highlights a sub-assembly of four components: a small cylindrical part (1), a larger rectangular part (2), a curved part (3), and a small oval part (4). A leader line points from this sub-assembly to a box containing the number 3.

2

This diagram illustrates the assembly of a piston and crank. The main components are labeled as follows:

- 1**: Piston ring
- 2**: Piston
- 3**: Piston ring
- 4**: Piston pin
- 5**: Piston pin clip
- 6**: Piston pin clip
- 7**: Piston pin clip

The diagram shows the piston (2) with its rings (1, 3) and the piston pin (4) passing through it. The piston pin clips (5, 6, 7) are shown securing the piston pin to the piston. The crankshaft is shown at the bottom, with the piston pin clip (7) being installed to secure the piston pin to it.

3

The diagram shows an exploded view of a vehicle suspension assembly. The parts are numbered as follows:

- 1: Lower control arm ball joint
- 2: Lower control arm ball joint
- 3: Lower control arm ball joint
- 4: Lower control arm ball joint
- 5: Lower control arm ball joint
- 6: Lower control arm ball joint
- 7: Lower control arm ball joint
- 8: Lower control arm ball joint
- 9: Lower control arm ball joint
- 10: Lower control arm ball joint
- 11: Lower control arm ball joint
- 12: Lower control arm ball joint
- 13: Lower control arm ball joint
- 14: Lower control arm ball joint
- 15: Lower control arm ball joint

A red box highlights the lower control arm assembly (parts 1, 2, 13, 14) and is labeled with a '1' in a box.

4

This diagram illustrates the components of a timing belt assembly, numbered 1 through 17. The parts include:

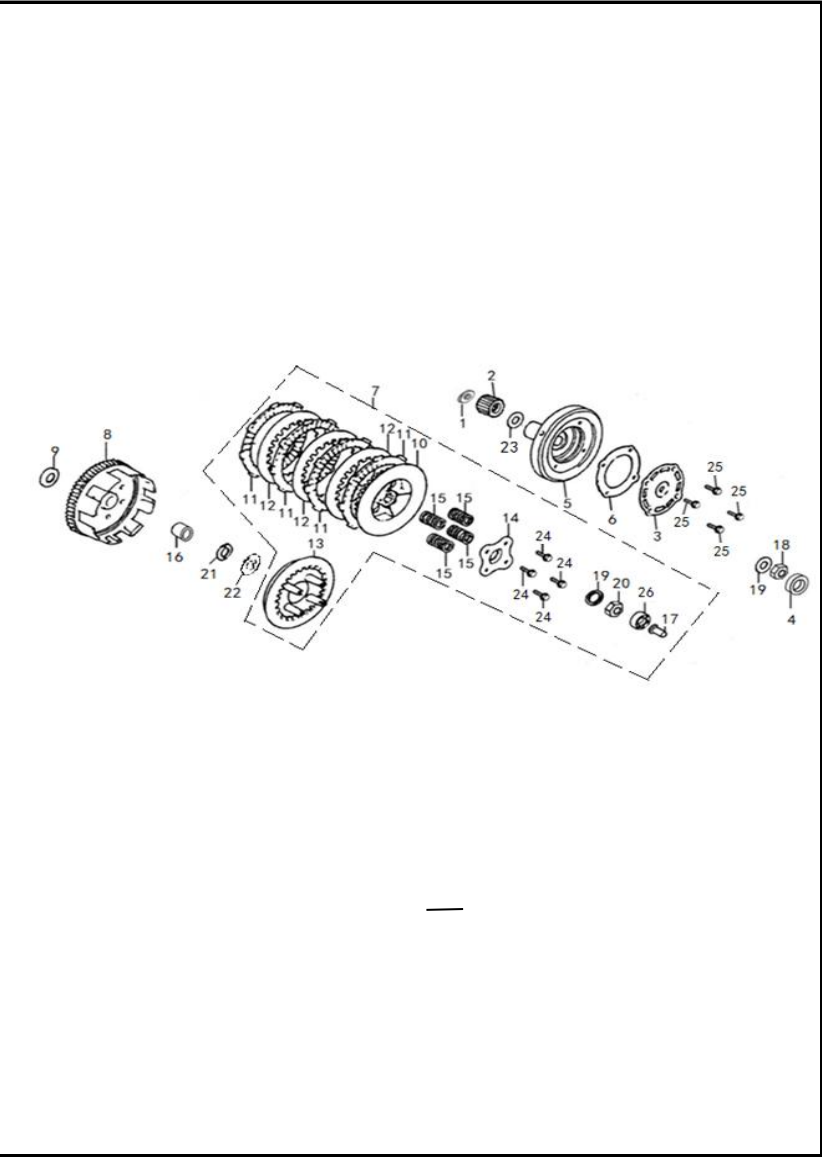
- 1:** Two screws for the timing belt cover.
- 2:** A coiled spring.
- 3:** A long metal guide plate.
- 4:** A bolt and a washer.
- 5:** A small metal clip.
- 6:** Three screws for the guide plate.
- 7:** A large pulley (crankshaft pulley).
- 8:** A small pin or clip.
- 9:** A bolt.
- 10:** A gear (camshaft pulley).
- 11:** A timing belt.
- 12:** A timing belt cover.
- 13:** A bolt.
- 14:** A small pulley (idler pulley).
- 15:** A small pin or clip.
- 16:** A pin or clip.
- 17:** A bracket or arm.

[illegible]

This diagram illustrates the assembly of a mechanical component, likely a pump or valve housing. The main body is labeled 1. A cover plate, labeled 8, is shown separately with mounting points. Various fasteners and pins are indicated by numbers: 2 (a long pin), 3 (a small pin), 4 (a small pin), 5 (a small pin), 6 (a long pin), 7 (a small pin), 9 (a small pin), 10 (a small pin), 11 (a small pin), 12 (a small pin), 13 (a small pin), 14 (a small pin), and 15 (a small pin). The diagram shows how these parts fit together to form the complete assembly.

6

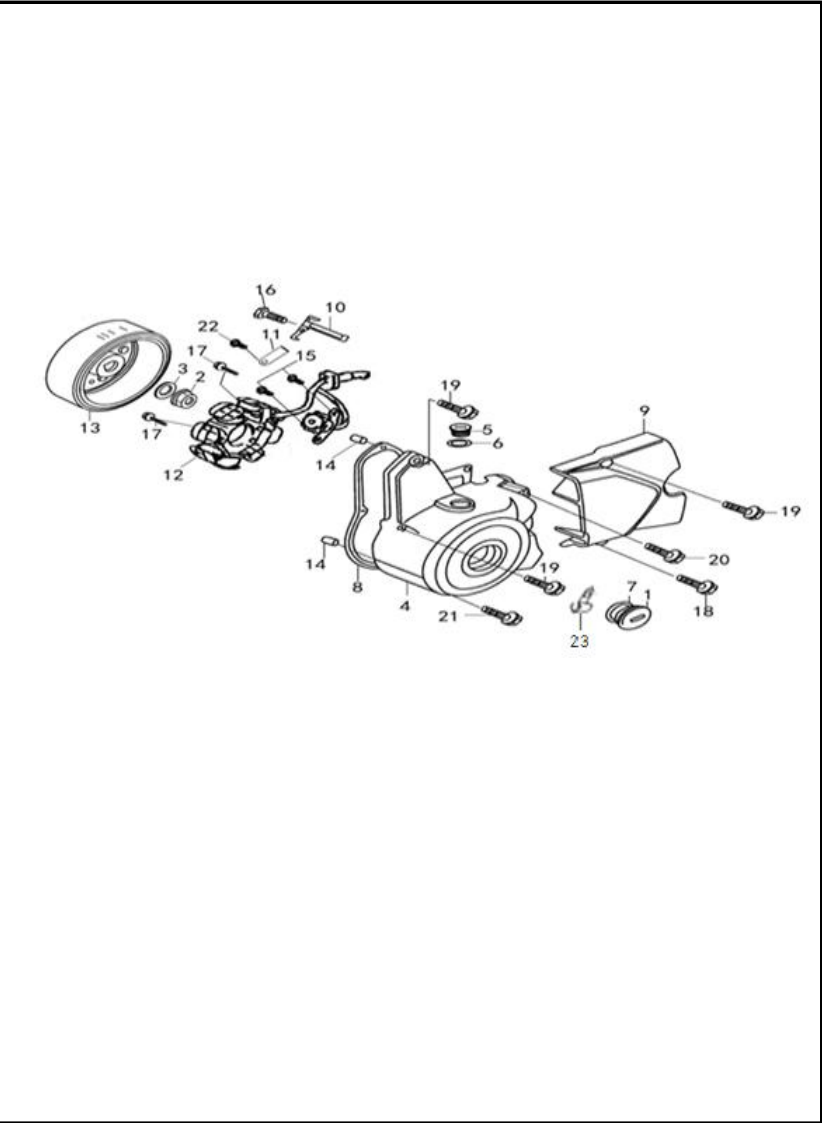
FIGURA N° 6: CLUTCH



| FIG. No. | PORTE N°      | DESCRIPCIÓN                      | CANT. | SAP      |
|----------|---------------|----------------------------------|-------|----------|
| 1        | VHL15211A0A00 | PIÑÓN BOMBA ACEITE               | 1     | 11044753 |
| 2        | VHL22621A0A00 | PIÑÓN PRIMARIO                   | 1     | 11044780 |
| 3        | MGB15414A0A00 | TAPA FILTRO CENTRIFUGÓ ACEITE    | 1     | 11044495 |
| 4        | MGZ13180A1A00 | RETEN 6X25X6                     | 1     | 11044498 |
| 5        | MGZ15411A1A00 | CAMPANA FILTRO CENTRIFUGO ACEITE | 1     | 11044499 |
| 6        | MGZ15415A1A00 | EMPAQUE FILTRO CENTRIFUGO ACEITE | 1     | 11044500 |
| 7        | MGZ22100A3A00 | CLUTCH SIN CORONA                | 1     | 11044501 |
| 8        | MGZ22110A1A00 | CORONA CLUTCH (SOLA)             | 1     | 11044502 |
| 9        | MGZ22152A0A00 | ARANDELA                         | 1     | 11044503 |
| 10       | MGZ22324A0A00 | CORONA INTERNA CLUTCH            | 1     | 11044504 |
| 11       | MGZ22330A2A00 | DISCO CLUTCH                     | 4     | 11042178 |
| 12       | MGZ22341A0A00 | DISCO SEPARADOR CLUTCH           | 3     | 11044506 |
| 13       | MGZ22351A0A00 | PORTA RESORTES CLUTCH            | 1     | 11044507 |
| 14       | MGZ22361A0A00 | ACOPLE PORTA RESORTES CLUTCH     | 1     | 11044508 |
| 15       | MGZ22371A0A00 | RESORTE CLUTCH                   | 4     | 11044509 |
| 16       | MGZ22373A0A00 | BUJE CORONA CLUTCH               | 1     | 11044510 |
| 17       | MGZ22861A0A00 | EMPUJADOR CLUTCH                 | 1     | 11044515 |
| 18       | PGA22631A0A00 | TUERCA                           | 1     | 11012677 |
| 19       | PGA22633A0A00 | ARANDELA                         | 2     | 11012681 |
| 20       | PGZ22151A0A00 | TUERCA                           | 1     | 11043641 |
| 21       | PJE22372A0A00 | ARANDELA                         | 1     | 11044579 |
| 22       | PGZ22374A0A00 | ARANDELA                         | 1     | 11044558 |
| 23       | PIG22374A0A00 | ARANDELA                         | 1     | 11044573 |
| 24       | Q1860620F30   | TORNILLO 6X20                    | 4     | 11044596 |
| 25       | Q2540512F32   | TORNILLO 5X12                    | 4     | 11044606 |
| 26       | Q9656000F     | RODAMIENTO BOLAS 6000            | 1     | 11044635 |



FIGURA N° 7: CUBIERTA VOLANTE - PLATO BOBINAS



| FIG. No. | PARTE N°      | DESCRIPCIÓN              | CANT. | SAP      |
|----------|---------------|--------------------------|-------|----------|
| 1        | GIA11413A0B02 | TAPÓN CUBIERTA VOLANTE   | 1     | 11044468 |
| 2        | PGA31311A0N01 | TUERCA M10               | 1     | 11013152 |
| 3        | PGA31312A0A00 | ARANDELA                 | 1     | 11012714 |
| 4        | PGB11411B6B02 | CUBIERTA VOLANTE         | 1     | 11044532 |
| 5        | PGB11412A5B02 | TAPÓN CUBIERTA VOLANTE   | 1     | 11044533 |
| 6        | PGB11414A0A00 | ANILLO RETENEDOR         | 1     | 11012727 |
| 7        | PGB11415A0A00 | ANILLO RETENEDOR         | 1     | 11012729 |
| 8        | PGZ11419A0A00 | EMPAQUE CUBIERTA VOLANTE | 1     | 11044556 |
| 9        | PGB11451C2B02 | CUBIERTA CADENA          | 1     | 11044534 |
| 10       | PGB31911A0A00 | GUÍA CABLE PLATO BOBINAS | 1     | 11012751 |
| 11       | PGB31911A1N02 | GUÍA CABLE PLATO BOBINAS | 1     | 11015687 |
| 12       | PGB31210J3A00 | PLATO BOBINAS (SOLO)     | 1     | 11012749 |
| 13       | PGZ31102A3A00 | VOLANTE (SOLA)           | 1     | 11029236 |
| 14       | PIX11318A0A00 | PIN GUÍA 8X12            | 2     | 11013077 |
| 15       | Q1860514F35   | TORNILLO 5X14            | 2     | 11029312 |
| 16       | Q1840616F35   | TORNILLO 6X16            | 1     | 11013146 |
| 17       | Q1840625F35   | TORNILLO 6X25            | 2     | 11012753 |
| 18       | Q1840628F35   | TORNILLO 6X28            | 1     | 11029294 |
| 19       | Q1840632F15   | TORNILLO 6X32            | 3     | 11013160 |
| 20       | Q1840650T1F15 | TORNILLO 6X50            | 1     | 11029297 |
| 21       | Q1840665F15   | TORNILLO 6X65            | 1     | 11013171 |
| 22       | Q150D0506F35  | TORNILLO 5X6             | 1     | 11013111 |
| 23       | PGA11217A0M01 | GUÍA                     | 1     | 11044521 |
|          |               |                          |       |          |
|          |               |                          |       |          |
|          |               |                          |       |          |
|          |               |                          |       |          |

This diagram shows an exploded view of a mechanical assembly. The components are numbered as follows:

- 1**: A small circular washer or spacer.
- 2**: A small circular washer or spacer.
- 3**: A long, rectangular base plate.
- 4**: A curved, U-shaped bracket or support.
- 5**: A small pin or screw.
- 6**: A small circular washer or spacer.
- 7**: A gear or pulley with teeth.
- 8**: Two small circular washers or spacers.
- 9**: Two small circular washers or spacers.
- 10**: A small L-shaped bracket or corner piece.
- 11**: Two small L-shaped brackets or corner pieces.
- 12**: A small circular washer or spacer.
- 13**: A small circular washer or spacer.

The assembly is shown in an exploded view, with the components arranged in a way that suggests their relative positions and how they fit together. The base plate (3) is the central component, with various parts attached to its top and bottom surfaces. The gear (7) is positioned to mesh with a component on the base plate. The curved bracket (4) is shown to the right, with pins (5) and washers (6) indicating its attachment points. The L-shaped brackets (10 and 11) are shown at the top left, suggesting they are used to secure the assembly to a surface.

9

This diagram shows an exploded view of a mechanical assembly. The main component is a large, complex housing or frame (part 9) with two large circular openings. Various smaller parts are shown around it, including:
 

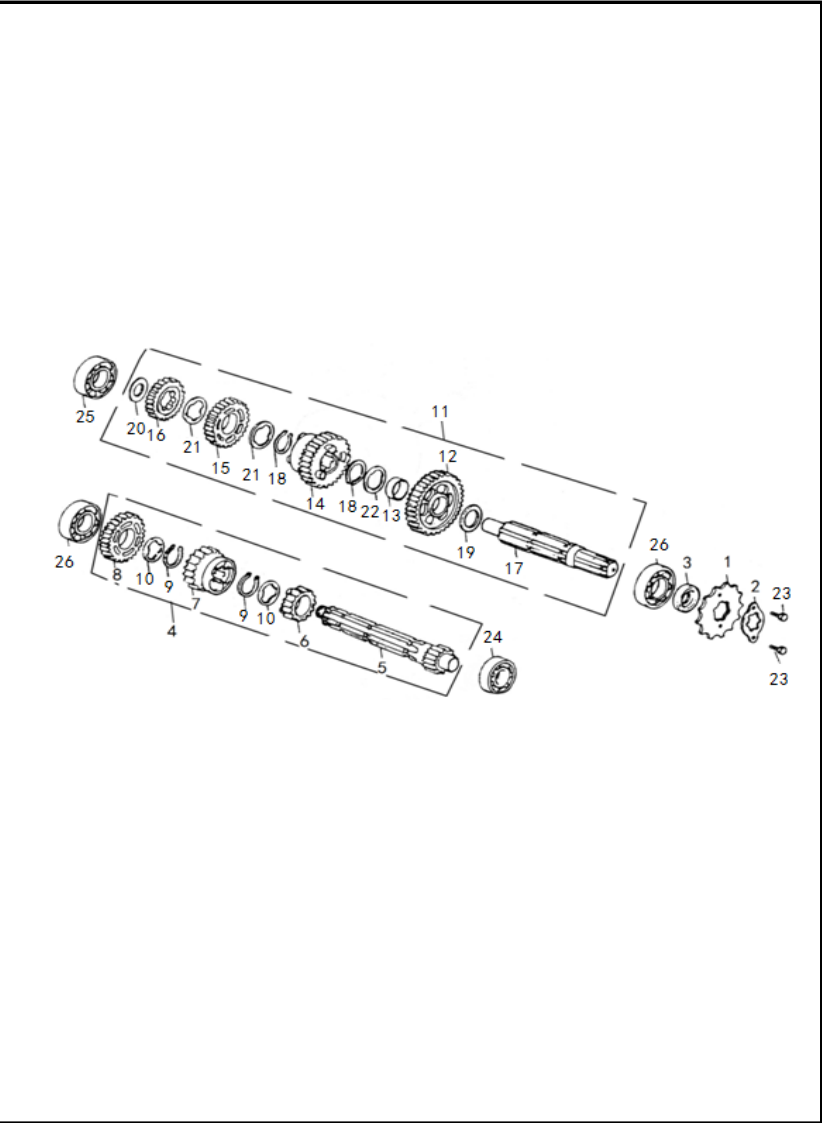
- Part 1: A small circular component near the top center.
- Part 2: A small bolt or screw at the bottom center.
- Part 3: A small circular component near the bottom center.
- Part 4: A long, thin rod or pin at the bottom right.
- Part 5: A small rectangular plate with a grid of holes on the left.
- Part 6: A curved, arc-shaped component at the top right.
- Part 7: A small circular component on the right side.
- Part 8: A small circular component near the top right.
- Part 9: The main housing or frame.
- Part 10: A small circular component near the top right.
- Part 11: A small circular component near the top right.
- Part 12: Three long, thin rods or pins on the left.
- Part 13: A small circular component near the left side.
- Part 14: A small circular component near the left side.
- Part 15: A small circular component on the right side.
- Part 16: A small circular component on the right side.
- Part 17: A small circular component on the right side.
- Part 18: A small circular component on the right side.
- Part 19: A small circular component on the right side.

[illegible]

Exploded view diagram of a mechanical assembly. The main assembly is shown on a perspective plane, with parts numbered 1 through 11. A red box highlights a sub-assembly consisting of a sleeve (11), a pin (4), a washer (5), and a spring (6). A callout box labeled 12 points to this sub-assembly.

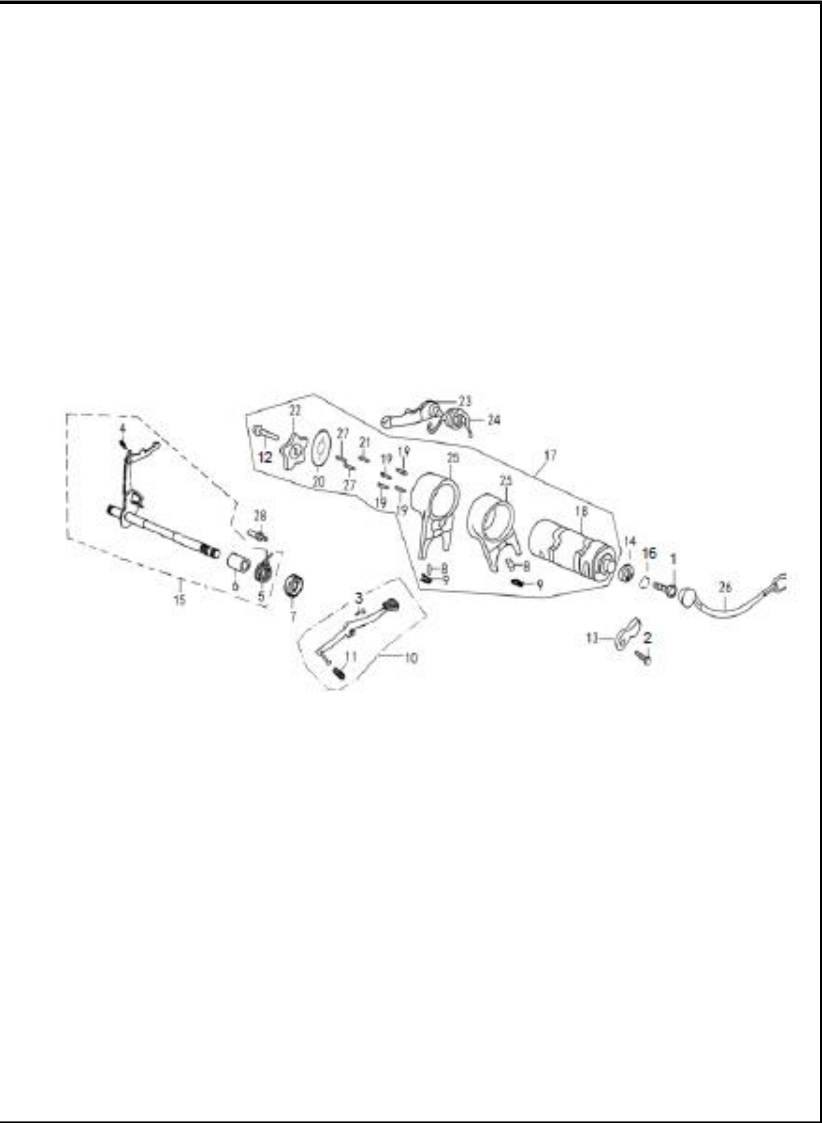
11

FIGURA N° 11: TRANSMISIÓN



| FIG. No. | PORTE N°      | DESCRIPCIÓN                | CANT. | OBSERVACIÓN |
|----------|---------------|----------------------------|-------|-------------|
| 1        | PGA22711A3Z50 | PIÑÓN EJE SALIDA           | 1     | 11012684    |
| 2        | PGA22712A0A00 | PLATINA PIÑÓN EJE SALIDA   | 1     | 11012686    |
| 3        | PGA23790A1A00 | RETEN 17X29X5              | 1     | 11012688    |
| 4        | PGY23600A0A00 | EJE CLUTCH COMPLETO        | 1     | 11044540    |
| 5        | PGY23611A0A00 | EJE CLUTCH (SOLO)          | 1     | 11044541    |
| 6        | PGY23621A0A00 | PIÑÓN 2DA. EJE CLUTCH      | 1     | 11044542    |
| 7        | PGY23631A0A00 | PIÑÓN 3RA. EJE CLUTCH      | 1     | 11044543    |
| 8        | PGY23641A0A00 | PIÑÓN 4TA. EJE CLUTCH      | 1     | 11044544    |
| 9        | PGY23673A0A00 | PIN DE SEGURIDAD           | 2     | 11044545    |
| 10       | PGY23675A0A00 | ARANDELA CAJA              | 2     | 11044546    |
|          |               |                            |       | #N/D        |
| 11       | PGY23700A0A00 | EJE SALIDA COMPLETO        | 1     | 11044547    |
| 12       | PGY23711A0A00 | PIÑÓN 1RA. EJE SALIDA      | 1     | 11044548    |
| 13       | PGZ23712A0A00 | BUJE PIÑÓN 1RA. EJE SALIDA | 1     | 11012824    |
| 14       | PGY23721A0A00 | PIÑÓN 2DA. EJE SALIDA      | 1     | 11044549    |
| 15       | PGY23731A0A00 | PIÑÓN 3RA. EJE SALIDA      | 1     | 11044550    |
| 16       | PGY23741A0A00 | PIÑÓN 4TA. EJE SALIDA      | 1     | 11044551    |
| 17       | PGY23771A0A00 | EJE SALIDA (SOLO)          | 1     | 11044552    |
| 18       | PGZ23672A0A00 | PIN DE SEGURIDAD           | 2     | 11044559    |
| 19       | PGZ23773A0A00 | ARANDELA CAJA              | 1     | 11012832    |
| 20       | PGY23774A0A00 | ARANDELA CAJA              | 1     | 11044553    |
| 21       | PGZ23794A0A00 | ARANDELA CAJA              | 1     | 11012835    |
| 22       | PGZ23775A0A00 | ARANDELA CAJA              | 1     | 11044560    |
| 23       | Q150D0608F35  | TORNILLO 6X8               | 2     | 11029265    |
| 24       | PIT93850A1A00 | RODAMIENTO BOLAS 6001      | 1     | 11035029    |
| 25       | PIT93850A2A00 | RODAMIENTO BOLAS 6201      | 1     | 11035030    |
| 26       | PIT93850A3A00 | RODAMIENTO BOLAS 6203      | 2     | 11035031    |

FIGURA N° 12: EJE CAMBIOS - PEDAL CAMBIOS - EJE SELECTOR CAMBIOS (1/2)



| FIG. No. | PARTE N°       | DESCRIPCIÓN                   | CANT. | SAP      |
|----------|----------------|-------------------------------|-------|----------|
| 1        | FB093351A6N05  | TORNILLO 6X20                 | 1     |          |
| 2        | Q2140612F32    | TORNILLO 6X12                 | 1     | 11013205 |
| 3        | Q150D0625T1F15 | TORNILLO 6X25                 | 1     | 11029276 |
| 4        | PGA24122A0A00  | RESORTE LEVA EJE CAMBIOS      | 1     | 11044522 |
| 5        | PGA24123A0A00  | RESORTE EJE CAMBIOS           | 1     | 11044523 |
|          |                |                               |       |          |
| 6        | PGA24125A0A00  | BUJE EJE CAMBIOS              | 1     | 11044524 |
| 7        | PGA24190A4A00  | RETEN EJE CAMBIOS             | 1     | 11012692 |
| 8        | PGZ24414A0A00  | PIN HORQUILLA CAMBIOS         | 2     | 11012864 |
| 9        | PGZ24415A0A00  | PIN DE SEGURIDAD              | 2     | 11012866 |
| 10       | PGA24700C2B02  | PEDAL CAMBIOS                 | 1     | 11044525 |
|          |                |                               |       |          |
| 11       | PGA24711A0A00  | CAUCHO PEDAL CAMBIOS          | 1     | 11013059 |
| 12       | Q150D0616F15   | TORNILLO 6X16                 | 1     | 11013120 |
| 13       | PIH35721A0A00  | PLATINA SOPORTE SWICHE NEUTRA | 1     | 11013076 |
| 14       | PGA35760A0A00  | UNIÓN EJE SELECTOR CAMBIOS    | 1     | 11012722 |
| 15       | PGB24100A0N03  | EJE CAMBIOS                   | 1     | 11044535 |
|          |                |                               |       |          |
| 16       | Q40306F92      | ARANDELA 6 MM.                | 1     | 11013293 |
| 17       | PGY24200A2A00  | EJE SELECTOR CAMBIOS COMPLETO | 1     | 11044554 |
| 18       | PGY24211A2A00  | EJE SELECTOR CAMBIOS (SOLO)   | 1     | 11044555 |
| 19       | PGZ24212A0A00  | PIN EJE SELECTOR CAMBIOS      | 4     | 11012845 |
| 20       | PGZ24213A0A00  | ARANDELA EJE SELECTOR CAMBIOS | 1     | 11012847 |
|          |                |                               |       |          |
| 21       | PGZ24219A0A00  | PIN EJE SELECTOR CAMBIOS      | 1     | 11012849 |
| 22       | PGZ24221A1A00  | ESTRELLA EJE SELECTOR CAMBIOS | 1     | 11012851 |
| 23       | PGZ24310A0A00  | LEVA SELECTOR CAMBIOS         | 1     | 11012852 |
| 24       | PGZ24323A0A00  | RESORTE LEVA SELECTOR CAMBIOS | 1     | 11012854 |
| 25       | PGZ24411A0A00  | HORQUILLA CAMBIOS             | 2     | 11012862 |
|          |                |                               |       |          |
|          |                |                               |       |          |
|          |                |                               |       |          |

This exploded view diagram illustrates the assembly of a mechanical component, likely a pump or actuator. The parts are numbered 1 through 28. The main body (17) features a central shaft (18) with a flange (25) and a mounting bracket (23). A piston rod (15) is shown with a piston (4) and a seal (12). A control lever (10) is connected to the piston rod via a linkage (11). A cable (26) is attached to the end of the shaft. The diagram shows the relative positions of the parts for assembly.

14

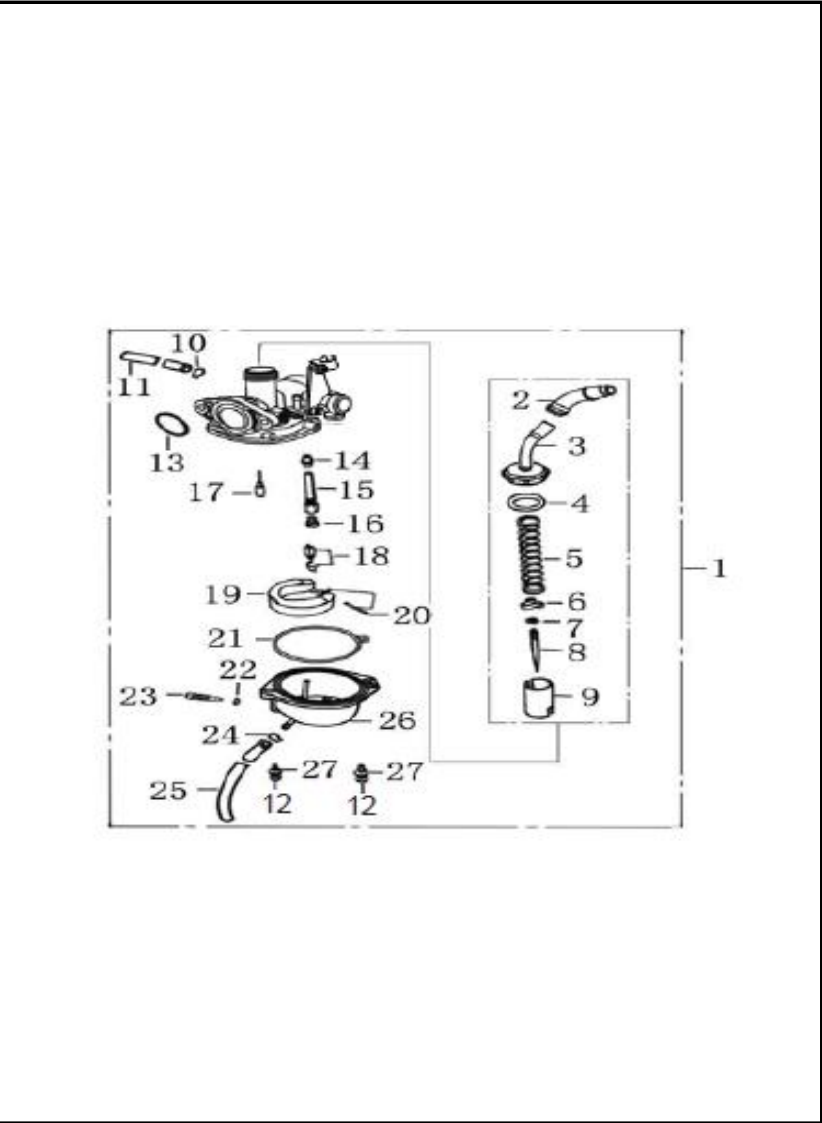
This diagram shows an exploded view of a mechanical assembly. The components are numbered as follows:

- 1**: A long shaft with a central section labeled "MAGNET".
- 2**: A small cylindrical component at the end of the shaft.
- 3**: A large gear or pulley.
- 4**: A small ring or washer.
- 5**: A small ring or washer.
- 6**: A small ring or washer.
- 7**: A small ring or washer.
- 8**: A small ring or washer.
- 9**: A small ring or washer.
- 10**: A small ring or washer.
- 11**: A small ring or washer.
- 12**: A bracket or housing that holds the assembly.
- 13**: A small pin or screw.
- 14**: A small ring or washer.
- 15**: A small ring or washer.
- 16**: A small ring or washer.
- 17**: A small ring or washer.

The assembly is shown in a perspective view, with the shaft (1) passing through the gear (3) and the various rings (4-11). The gear (3) is mounted on the shaft (1) and is held in place by the rings (4-11). The entire assembly is held within the bracket (12) by the pin (13). The small ring (14) is shown separately, likely representing a final component or a replacement part.

[illegible]

FIGURA N° 14: CARBURADOR (1/2)



| FIG. No. | PARTE N°      | DESCRIPCIÓN                  | CANT. | SAP      |
|----------|---------------|------------------------------|-------|----------|
| 1        | VHL16100A1A00 | CARBURADOR                   | 1     | 11044754 |
| 2        | VHL16198A1A00 | GUARDAPOLVO CABLE ACELERADOR | 1     | 11044760 |
| 3        | VHL16270A1A00 | TAPA CARBURADOR              | 1     | 11044771 |
| 4        | VHL16285A1A00 | EMPAQUE TAPA CARBURADOR      | 1     | 11044776 |
| 5        | VHL16283A1A00 | RESORTE CORTINA CARBURADOR   | 1     | 11044775 |
| 6        | VHL16288A1A00 | PIN DE SEGURIDAD             | 1     | 11044777 |
| 7        | VHL16253A1A00 | PIN DE SEGURIDAD             | 1     | 11044769 |
| 8        | VHL16251A1A00 | AGUJA CORTINA CARBURADOR     | 1     | 11044768 |
| 9        | VHL16261A1A00 | CORTINA CARBURADOR           | 1     | 11044770 |
| 10       | VHL16154A1A00 | ABRAZADERA                   | 1     | 11044757 |
| 11       | VHL16155A1A00 | MANGUERA DE RESPIRACIÓN      | 1     | 11044758 |
| 12       | Q2140416F3    | TORNILLO 4X16                | 2     | 11044598 |
| 13       | VHL16178A1A00 | ANILLO RETENEDOR             | 1     | 11044759 |
| 14       | VHL16277A1A00 | DIFUSOR                      | 1     | 11044774 |
| 15       | VHL16271A1A00 | BOQUEREL DE ALTA             | 1     | 11044772 |
| 16       | VHL16273A1A00 | BOQUEREL DE BAJA             | 1     | 11044773 |
| 17       | VHL16412A1A00 | BOQUEREL AJUSTE RALENTÍ      | 1     | 11044778 |
| 18       | VHL16240A1A00 | AGUJA FLOTA CARBURADOR       | 1     | 11044767 |
| 19       | VHL16230A1A00 | FLOTA CARBURADOR             | 1     | 11044765 |
| 20       | VHL16238A1A00 | PASADOR FLOTA CARBURADOR     | 1     | 11044766 |
| 21       | VHL16219A1A00 | EMPAQUE TAZA CARBURADOR      | 1     | 11044764 |
| 22       | VHL16216A1A00 | ANILLO RETENEDOR             | 1     | 11044763 |
| 23       | VHL16215A1A00 | TORNILLO DRENAJE             | 1     | 11044762 |
| 24       | VHL16152A1A00 | ABRAZADERA                   | 1     | 11044755 |
| 25       | VHL16153A1A00 | MANGUERA DE DRENAJE          | 1     | 11044756 |
|          |               |                              |       |          |
|          |               |                              |       |          |

This diagram illustrates the exploded view of a mechanical assembly, with components numbered 1 through 27. The assembly is organized into three main sections within a dashed rectangular frame:

- Top Section:** Features a main housing (1) with a mounting bracket (10) and a pin (11). A circular gasket or seal (13) is positioned below the housing. A small pin (17) is also shown.
- Bottom Section:** Shows a base plate (19) with a circular opening (20). A gasket (21) is placed between the base plate and a lower housing (26). A pin (22) is used to secure the lower housing. A small pin (23) is also shown. A curved bracket (24) is attached to the lower housing. Two pins (25) are shown at the bottom.
- Right Section:** A vertical assembly of components including a curved bracket (2), a pin (3), a gasket (4), a spring (5), a pin (6), a pin (7), a pin (8), and a cylindrical component (9).

Numbered callouts (1-27) identify each individual part, and leader lines connect these numbers to their respective components in the exploded view.

17

This diagram shows an exploded view of a mechanical assembly. The main component is a long, flat plate (1). On the left, a cable (4) with a connector (5) is shown. A small circular component (6) and a screw (7) are also indicated. The plate (1) has several screws (5) and a central assembly of components including a motor or actuator. To the right of the plate, there is a small cylindrical component (2), a larger cylindrical component (3), and a small circular component (8).

18

This diagram shows an exploded view of a mechanical assembly. The components are numbered as follows:

- 1**: A small circular pin or plug.
- 2**: A large circular flange or cover plate with a central hole.
- 3**: Two small circular washers or spacers.
- 4**: A small cylindrical component, possibly a bush or spacer.
- 5**: A small screw or bolt.
- 6**: A small rectangular plate or bracket.
- 7**: A large, complex cast metal housing or frame.
- 8**: A small cylindrical component, possibly a bush or spacer.
- 9**: A small screw or bolt.
- 10**: A large gear or pulley with a central shaft hole.
- 11**: A small rectangular plate or bracket.
- 12**: A small cylindrical component, possibly a bush or spacer.

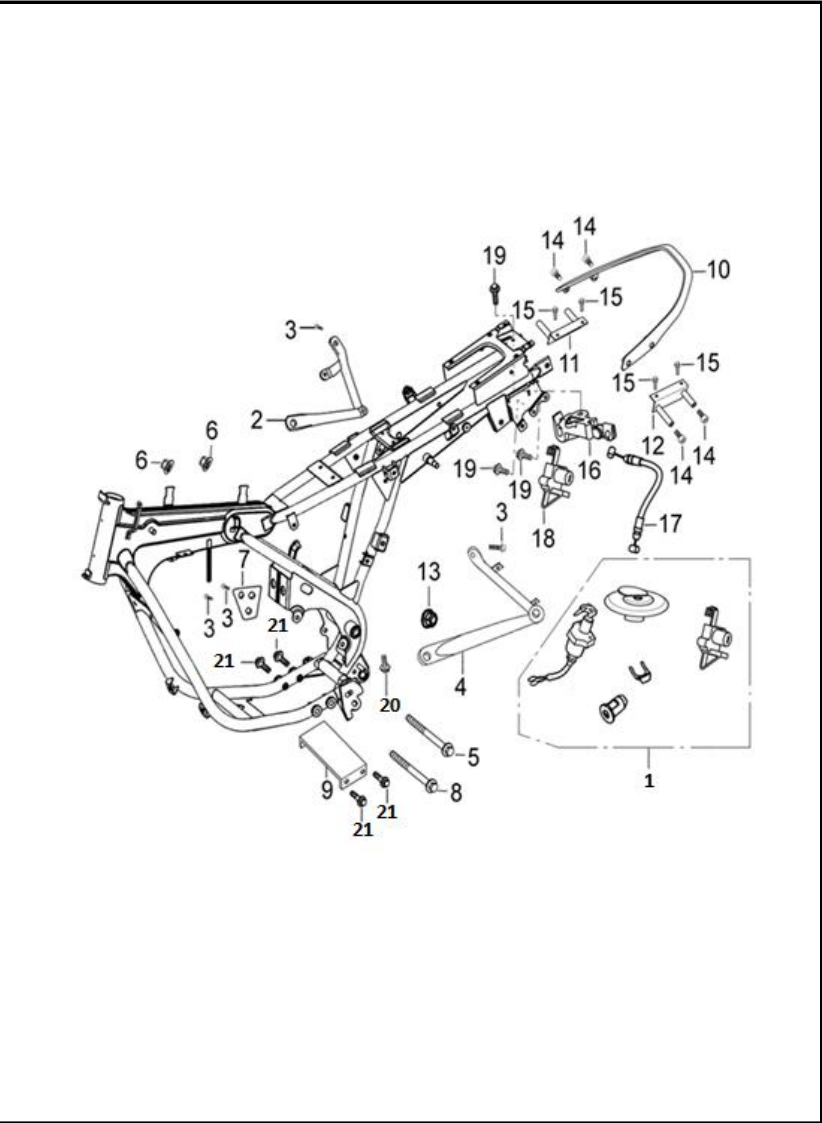
The diagram illustrates the assembly sequence, showing how these parts fit together to form a complete mechanical unit.

[illegible]

This exploded view diagram illustrates the components of a power washer. The main body (1) is shown with a trigger gun (6) and a spray lance (7) attached. A cylindrical filter (2) is positioned near the main body. The trigger gun (6) is shown with its internal components, including a trigger gun body (3) and a trigger gun handle (4). The trigger gun handle (4) is secured with screws (5). A trigger gun trigger (8) is shown separately. A trigger gun trigger (9) is shown separately. A trigger gun trigger (10) is shown separately. A trigger gun trigger (11) is shown separately.

20

FIGURA N° 18: COMPLEMENTOS CHASIS



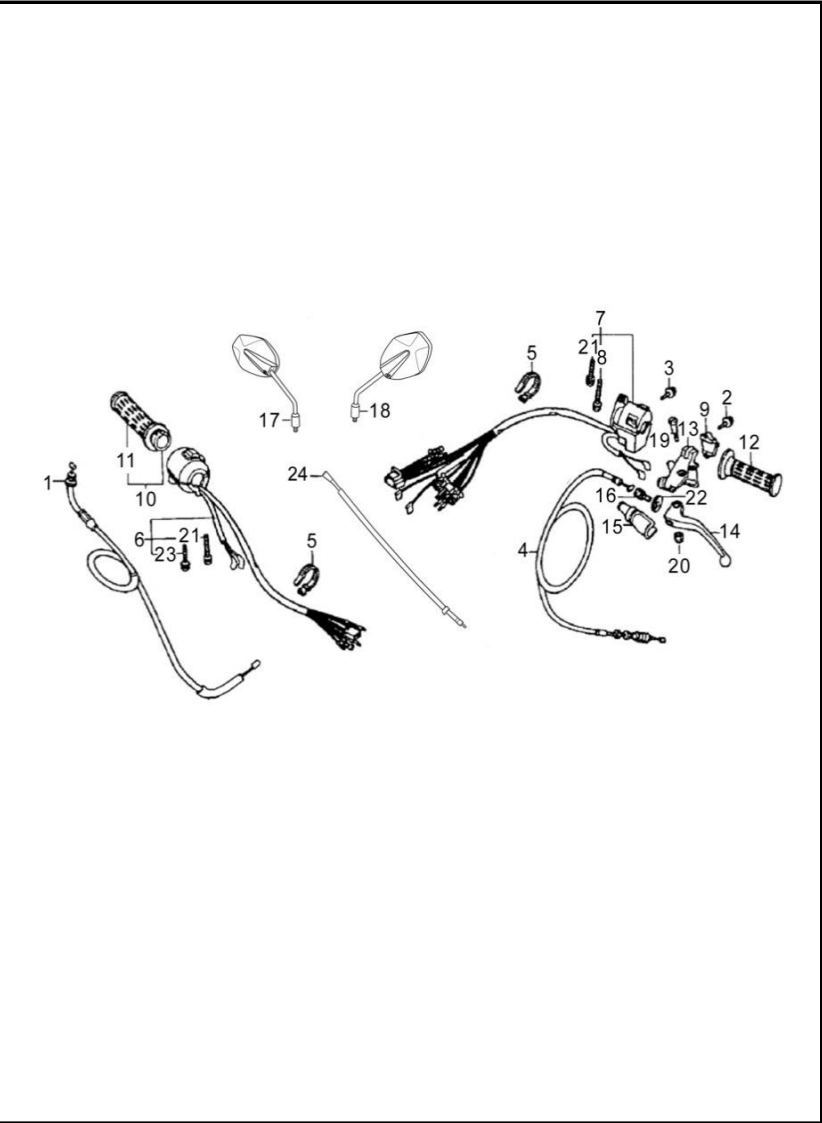
| FIG. No. | PARTE N°       | DESCRIPCIÓN                     | CANT. | SAP      |
|----------|----------------|---------------------------------|-------|----------|
| 1        | QGN48000A2A00  | SWICHE ENCENDIDO COMPLETO       | 1     | 11044695 |
| 2        | QHS42530A0B01  | SOPORTE REPOSAPIE PASAJERO DER  | 1     | 11044729 |
| 3        | Q1840816F30    | TORNILLO 8X16                   | 4     | 11015707 |
| 4        | QHS42630A0B01  | SOPORTE REPOSAPIE PASAJERO IZQ  | 1     | 11044730 |
| 5        | Q18408110F30   | TORNILLO 8X110                  | 1     | 11044591 |
| 6        | Q33008F30      | TUERCA M8                       | 2     | 11013252 |
| 7        | QGH42731A0B01  | SOPORTE MOTOR                   | 1     | 11044649 |
| 8        | Q18408100F30   | TORNILLO 8X100                  | 1     | 11044590 |
| 9        | QGN42771A0B01  | SOPORTE MOTOR                   | 1     | 11044692 |
| 10       | QHS45511A0B03  | AGARRADERA PASAJERO             | 1     | 11044737 |
| 11       | QHS45540A0B01  | SOPORTE DER AGARRADERA PASAJERO | 1     | 11044738 |
| 12       | QHS45550A0B01  | SOPORTE IZQ AGARRADERA PASAJERO | 1     | 11044739 |
| 13       | Q330B12T12F30  | TUERCA M12                      | 1     | 11029344 |
| 14       | Q2180820F30    | TORNILLO 8X20                   | 4     | 11044604 |
| 15       | Q1840812F30    | TORNILLO 8X12                   | 4     | 11045375 |
| 16       | QGH48350A0A00  | SEGURO SILLÍN                   | 1     | 11044658 |
| 17       | QGN46530A0A00  | CABLE SEGURO SILLÍN             | 1     | 11044693 |
| 18       | QGH48300A0N03  | SEGURO SILLÍN                   | 1     | 11043778 |
| 19       | Q1840612T1F30  | TORNILLO 6X12                   | 3     | 11029285 |
| 20       | Q150D0625T1F30 | TORNILLO 6X25                   | 1     | 11029279 |
| 21       | Q1840814T1F37  | TORNILLO 8X14                   | 4     | 11045375 |
|          |                |                                 |       |          |
|          |                |                                 |       |          |
|          |                |                                 |       |          |
|          |                |                                 |       |          |
|          |                |                                 |       |          |
|          |                |                                 |       |          |
|          |                |                                 |       |          |

This diagram illustrates the assembly of a vehicle's rear suspension and steering components. The parts are labeled as follows:

- 1:** Steering knuckle
- 2:** Lower ball joint
- 3:** Upper ball joint
- 4:** Shock absorber
- 5:** Coil spring
- 6:** Axle tube
- 7:** Wheel hub
- 8:** Wheel bearing
- 9:** Brake master cylinder
- 10:** Brake line
- 11:** Brake caliper
- 12:** Brake disc
- 13:** Brake pad
- 14:** Brake pad bracket
- 15:** Brake line bracket

[illegible]

FIGURA N° 20: COMANDOS - ESPEJOS - CABLES



| FIG. No. | PARTE N°      | DESCRIPCIÓN                      | CANT. | SAP      |
|----------|---------------|----------------------------------|-------|----------|
| 1        | QHS46310A0A00 | CABLE ACELERADOR                 | 1     | 11044740 |
| 2        | Q1840625F37   | TORNILLO 6X25                    | 2     | 11043661 |
| 3        | FB093381D2N07 | TORNILLO 4.2X12                  | 1     | 11044465 |
| 4        | QGH46200A1A00 | CABLE CLUTCH                     | 1     | 11044656 |
| 5        | WIA46911A0B01 | ABRAZADERA                       | 2     | 11044167 |
| 6        | WIA35100A6A00 | COMANDO DERECHO                  | 1     | 11044789 |
| 7        | WIA35200A5A00 | COMANDO IZQUIERDO                | 1     | 11044790 |
| 8        | Q2140548T30   | TORNILLO 5X48                    | 1     | 11044603 |
| 9        | WIA47513A0B01 | ABRAZADERA SOPORTE LEVA CLUTCH   | 1     | 11044794 |
| 10       | JJA47300A0B01 | CARRETEL ACELERADOR CON MANILLAR | 1     | 11044475 |
| 11       | QHS46350A0A00 | CABLE CHOKE                      | 1     | 11044741 |
| 12       | JJA47411A0A00 | MANILLAR IZQUIERDO               | 1     | 11044476 |
| 13       | WIA47621A0B01 | SOPORTE LEVA CLUTCH              | 1     | 11044796 |
| 14       | WIA47600A0B01 | LEVA CLUTCH                      | 1     | 11044795 |
| 15       | QGH46243A0A00 | GUARDAPOLVO LEVA CLUTCH          | 1     | 11044657 |
| 16       | WIA93341A0N7  | TORNILLO DE AJUSTE 8X30          | 1     | 11044809 |
| 17       | QMA57100A2A00 | ESPEJO DERECHO                   | 1     | 11043315 |
| 18       | QMA57200A2A00 | ESPEJO IZQUIERDO                 | 1     | 11043314 |
| 19       | WIA93361A0N07 | TORNILLO LEVA CLUTCH             | 1     | 11044810 |
| 20       | Q33006F37     | TUERCA M6                        | 1     | 11043710 |
| 21       | Q2140520T30   | TORNILLO 5X20                    | 2     | 11044602 |
| 22       | WIA93241A1N07 | TUERCA M6                        | 1     | 11044173 |
| 23       | Q2140515T30   | TORNILLO 5X15                    | 1     | 11044601 |
|          |               |                                  |       |          |
|          |               |                                  |       |          |
|          |               |                                  |       |          |
|          |               |                                  |       |          |
|          |               |                                  |       |          |

This diagram illustrates the assembly of a mechanical component, likely a lever or arm. The main assembly is shown on the left, with a long arm (1) attached to a base. A hook (9) is shown separately. Two screws (7) are used to secure the base. On the right, an exploded view shows the sequence of parts for the arm's end: a large flange (6), a small washer (2), a large washer (8), another large washer (8), a small washer (3), a large flange (4), and a small flange (5). A red box highlights a sub-assembly of parts 1, 2, 3, 4, 5, and 6, with a callout line pointing to a box labeled '1'.

24

This exploded view diagram illustrates the components of a motorcycle headlight assembly. The parts are numbered as follows:

- 1**: Main headlight housing.
- 2**: Four screws used to secure the lower part of the housing.
- 3**: Two additional screws for the lower housing.
- 4**: A small pin or clip located at the bottom center of the housing.
- 5**: A small L-shaped bracket or pin.
- 6**: A protective lens or shield.
- 7**: A mounting bracket for the lens.
- 8**: A cable or wire connected to the lens assembly.
- 9**: A circular component, likely a reflector or part of the lens assembly.
- 10**: A mounting plate or bracket for the lens.
- 11**: A mounting bracket for the lens.

[illegible]

This exploded view diagram illustrates the components of a motorcycle headlight assembly. The main housing (1) is shown with its lens (2) and internal reflector (6). The lens is secured by a ring (7) and a bracket (5). The assembly is mounted to a bracket (13) using screws (9) and washers (11). The bracket is secured to the frame (12) using screws (10) and washers (16). The wiring harness (3) is connected to the headlight assembly via a connector (4). The diagram includes the following numbered callouts:

- 1: Headlight housing
- 2: Headlight lens
- 3: Wiring harness
- 4: Connector
- 5: Lens ring
- 6: Internal reflector
- 7: Lens ring
- 8: Washer
- 9: Screw
- 10: Screw
- 11: Washer
- 12: Frame
- 13: Mounting bracket
- 14: Washer
- 15: Screw
- 16: Washer

[illegible]

This diagram illustrates the exploded view of a car door handle assembly. The components are numbered as follows:

- 1**: The main door handle body.
- 2**: A mounting bracket or plate.
- 3**: Washers or spacers.
- 4**: Nuts or lock washers.
- 5**: Screws or bolts.
- 6**: A long, thin metal pin or clip.

The diagram shows the handle (1) with a mounting bracket (2) attached to its side. Various fasteners (3, 4, 5) are shown in their respective positions for assembly. A long metal pin (6) is shown separately, likely used to secure the handle to the door frame.

27

This diagram illustrates the exploded view of a mechanical assembly, showing 15 numbered components. The components are arranged as follows:

- Component 1:** A small cylindrical part.
- Component 2:** A long, thin cylindrical shaft.
- Component 3:** A small cylindrical part.
- Component 4:** A long, thin cylindrical shaft.
- Component 5:** A small cylindrical part.
- Component 6:** A long, thin cylindrical shaft.
- Component 7:** A small cylindrical part.
- Component 8:** A small cylindrical part.
- Component 9:** A small cylindrical part.
- Component 10:** A small cylindrical part.
- Component 11:** A small cylindrical part.
- Component 12:** A long, thin cylindrical shaft.
- Component 13:** A small cylindrical part.
- Component 14:** A small cylindrical part.
- Component 15:** A small cylindrical part.

The components are shown in their relative positions, indicating how they fit together to form the final assembly.

28

This diagram illustrates the assembly of a mechanical component, likely a door hinge or latch mechanism. The parts are numbered as follows:

- 1**: Main rectangular housing or plate.
- 2**: A long, curved metal rod or lever.
- 3**: Small screws or fasteners used for mounting.
- 4**: A small pin or bolt.
- 5**: Screws used to secure the internal components.
- 6**: A curved metal bracket or arm.
- 7**: Small pins or bolts at the ends of the rod.
- 8**: A small rectangular component, possibly a spring or buffer.
- 9**: A small rectangular component, possibly a spring or buffer.
- 10**: A small rectangular component, possibly a spring or buffer.
- 11**: A small rectangular component, possibly a spring or buffer.
- 12**: A coiled spring.
- 13**: A curved metal bracket or arm, similar to part 6.
- 14**: A small circular component, possibly a washer or spacer.
- 15**: A small pin or bolt.
- 16**: Small pins or bolts at the ends of the rod.

The diagram shows the exploded view of these parts, indicating their relative positions and how they fit together to form the complete assembly.

29

This diagram shows an exploded view of a mechanical assembly. The components are numbered as follows:

- 1**: Two cylindrical components, likely pistons or valves, shown in two positions.
- 2**: A rectangular plate with two circular holes.
- 3**: A small pin or clip.
- 4**: A small circular component, possibly a seal or washer.
- 5**: Two cylindrical components, likely pistons or valves, shown in two positions.
- 6**: A small, irregularly shaped component, possibly a clip or pin.
- 7**: A long, thin bolt or screw.
- 8**: A long, thin bolt or screw.
- 9**: A small circular component, possibly a seal or washer.
- 10**: A small circular component, possibly a seal or washer.
- 11**: A rectangular plate with two circular holes.
- 12**: Two small pins or clips.
- 13**: A small circular component, possibly a seal or washer.
- 14**: A rectangular plate with two circular holes.
- 15**: Two long, thin bolts or screws.
- 16**: A complex, multi-ported mechanical component, likely a manifold or valve body.

30

This exploded view diagram illustrates the components of a car headlight assembly. The main body of the headlight is labeled 2. The diagram shows the following parts and their assembly sequence:

- Part 1:** A circular lens or cover that fits into the top of the headlight housing.
- Part 3:** A mounting bracket that is secured to the back of the headlight housing (2) using four screws (14).
- Part 4:** A vertical mounting stud that passes through the bracket (3) and is secured with a nut (11) and a washer (12).
- Part 5:** A rectangular mounting plate that is attached to the back of the headlight housing (2) using two screws (8) and a bracket (9).
- Part 6:** A small circular gasket or spacer that sits between the mounting plate (5) and the headlight housing (2).
- Part 7:** A larger circular gasket or spacer that sits between the mounting plate (5) and the headlight housing (2).
- Part 8:** Screws used to secure the mounting plate (5) to the headlight housing (2).
- Part 9:** A bracket that supports the mounting plate (5) and is secured with screws (8).
- Part 10:** A small rectangular component, possibly a reflector or a lens element, that fits into the headlight housing (2).
- Part 11:** A nut used to secure the mounting stud (4) to the bracket (3).
- Part 12:** A washer used in conjunction with the mounting stud (4).
- Part 13:** A small component, possibly a seal or a spacer, that fits into the headlight housing (2).
- Part 14:** Screws used to secure the mounting bracket (3) to the headlight housing (2).
- Part 15:** A small circular component, possibly a seal or a spacer, that fits into the headlight housing (2).
- Part 16:** A small circular component, possibly a seal or a spacer, that fits into the headlight housing (2).

31

This exploded view diagram illustrates the components of a car door handle assembly. The parts are numbered as follows:

- 1**: The main door handle body, shown in an exploded position to the left.
- 2**: The central mounting bracket or housing, which serves as the base for the other components.
- 3**: The inner door handle trim or grip, shown in an exploded position to the right.
- 4**: A small cylindrical pin or bush, located near the bottom left of the main handle body.
- 5**: A small U-shaped clip or bracket, located near the bottom left of the main handle body.
- 6**: A small screw or fastener, located near the bottom right of the central mounting bracket.
- 7**: Two screws or fasteners, one located near the top left of the central mounting bracket and another near the top right of the inner handle trim.

[illegible]

This diagram illustrates the assembly of a boat hull using four main components and various fasteners. The components are labeled as follows:

- 1**: A small, curved triangular piece.
- 2**: A large, curved main hull section.
- 3**: A large, curved main hull section, similar to component 2 but with a different internal structure.
- 4**: A small, curved triangular piece, similar to component 1.

The fasteners used for assembly are labeled as follows:

- 5**: Screws used to secure the main hull sections (2 and 3) to the base.
- 6**: Screws used to secure the triangular pieces (1 and 4) to the main hull sections.

The diagram shows the exploded view of the components, with dashed lines indicating the alignment and assembly points for the fasteners.

33

This exploded view diagram illustrates the assembly of a front bumper. The components are labeled as follows:

- 1**: Bumper cover (top)
- 2**: Bumper cover (bottom)
- 3**: Bumper reinforcement plate
- 4**: Bolt
- 5**: Washer
- 6**: Bolt
- 7**: Washer
- 8**: Bumper reinforcement plate
- 9**: Bolt
- 10**: Bolt

34

[illegible]

This diagram shows an exploded view of a mechanical assembly. The components are numbered as follows:

- 1:** A long, thin cylindrical rod.
- 2:** A bracket or support structure.
- 3:** A small rectangular block.
- 4:** A small circular washer or spacer.
- 5:** A small circular washer or spacer.
- 6:** A small cylindrical pin or bolt.
- 7:** A curved arm or lever.
- 8:** A coiled spring.
- 9:** A coiled spring.
- 10:** A small circular washer or spacer.
- 11:** A curved arm or lever.
- 12:** A long, thin cylindrical rod.
- 13:** A small cylindrical pin or bolt.
- 14:** A small rectangular block.
- 15:** A small circular washer or spacer.
- 16:** A small circular washer or spacer.

The assembly is shown in two configurations. The left configuration shows the main assembly with parts 1, 2, 3, 4, 5, 6, 7, 8, and 9. The right configuration shows a sub-assembly with parts 11, 12, 13, 14, 15, and 16, enclosed in a dashed rectangular box.

36

37

This exploded view diagram illustrates the assembly of a mechanical component, likely a handle or lever. The parts are numbered as follows:

- 1**: Main rectangular base plate.
- 2**: Two long, thin rectangular strips.
- 3**: Two small cylindrical components, shown in two separate exploded views.
- 4**: A small rectangular component.
- 5**: A long, thin rectangular strip.
- 6**: A small circular component.
- 7**: A small rectangular component.
- 8**: A small circular component.
- 9**: A long, thin rectangular strip.
- 10**: A small circular component.
- 11**: A small circular component.
- 12**: A small circular component.
- 13**: A small rectangular component.
- 14**: A curved, segmented component.
- 15**: A small circular component.
- 16**: A small rectangular component.
- 17**: A large, curved handle or lever component.

The diagram shows the relative positions and assembly sequence of these parts, with dashed lines indicating the alignment and fit of the components.

[illegible]

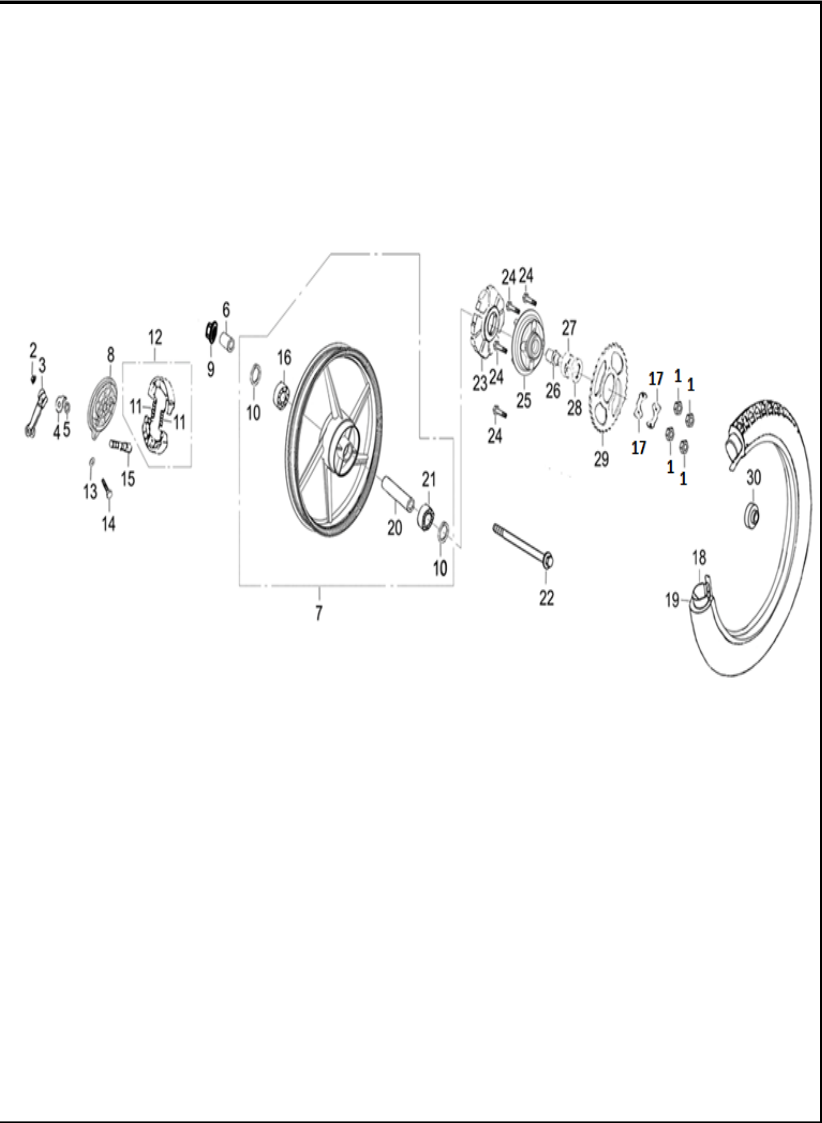
This exploded view diagram illustrates the assembly of a wheel. The components are numbered as follows:

- 1:** The outer rim or fender.
- 2:** The wheel hub or center plate.
- 3:** A small cylindrical component, likely a bush or spacer.
- 4:** A small circular component, possibly a washer or seal.
- 5:** A small cylindrical component, likely a bush or spacer.
- 6:** A small cylindrical component, likely a bush or spacer.
- 7:** A small circular component, possibly a washer or seal.
- 8:** A small circular component, possibly a washer or seal.
- 9:** A small circular component, possibly a washer or seal.
- 10:** The inner hub or center plate.
- 11:** Screws or bolts used for assembly.
- 12:** A small cylindrical component, likely a bush or spacer.

The diagram shows the relative positions of these parts, indicating how they fit together to form the complete wheel assembly.

[illegible]

FIGURA N° 37: RUEDA TRASERA (1/2)



| FIG. No. | PARTE N°          | DESCRIPCIÓN                        | CANT. | SAP      |
|----------|-------------------|------------------------------------|-------|----------|
| 1        | Q340B08F35        | TUERCA M8                          | 4     | 11043720 |
| 2        | Q33006F32         | TUERCA M6                          | 1     | 11044616 |
| 3        | ZNA65183A0A0      | LEVA EXTERNA PORTA BANDAS TRAS     | 1     | 11044818 |
| 4        | QGH65185A0A00     | ARANDE INDICADORA DESGAST BAND     | 1     | 11044684 |
| 5        | QGH65184A0A00     | ANILLO RETENEDOR                   | 1     | 11044683 |
| 6        | Q2560516F32       | TORNILLO 5X16                      | 1     | 11044610 |
| 7        | WGB64100A0R35     | RIN TRASERO                        | 1     | 11044782 |
| 8        | WGB65121A0A00     | PORTABANDAS TRASERO                | 1     | 11044783 |
| 9        | Q330B14F37        | TUERCA M14                         | 1     | 11043716 |
| 10       | QGH64283A0A00     | GUARDAPOLVO RUEDA TRASERA          | 1     | 11044682 |
| 11       | ZMA65181A0A00     | RESORTE BANDAS FRENO TRASERO       | 2     | 11044815 |
| 12       | ZMB65110A0A00     | BANDAS FRENO TRASERO               | 1     | 11044816 |
| 13       | Q40106F32A0A00    | ARANDELA 6 MM.                     | 1     | 11044621 |
| 14       | Q150C0630F32      | TORNILLO 6X30                      | 1     | 11044580 |
| 15       | ZNA65182A0A00     | LEVA INTERNA PORTA BANDAS TRAS     | 1     | 11044817 |
| 16       | Q9656302          | RODAMIENTO BOLAS 6302-2RS          | 1     | 11043769 |
| 17       | WIA68952A1A00     | PLATINA SPROCKET                   | 4     | 11044807 |
| 18       | 300-18-MR-109-6PR | LLANTA TRAS 300X18-MR109-TT(QUEEN) | 1     | 11021469 |
| 19       | 275/300-18-QN/23  | NEUMÁTICO TRAS 275/300X18(QUEEN)   | 1     | 11034096 |
|          | 275/300-18-RIDER  | Marca RIDER                        | 1     | 11030586 |
|          | 41075-2718/23     | Marca MAXIONE                      | 1     | 11003449 |
| 20       | QGH64281A0A00     | BUJE RUEDA TRASERA                 | 1     | 11044681 |
| 21       | Q9656006          | RODAMIENTO BOLAS 6006              | 1     | 11044636 |
| 22       | QIX64911A0N04     | EJE RUEDA TRASERA                  | 1     | 11044743 |
| 23       | WGB64253A0A00     | CAUCHO PORTA SPROCKET              | 1     | 11044680 |
| 24       | Q150D0830F30      | TORNILLO 8X30                      | 4     | 11044584 |
| 25       | QGN68511A0A00     | PORTA SPROCKET                     | 1     | 11044697 |

Exploded view diagram of a mechanical assembly. The main assembly consists of a central hub (7) with a wheel (16) and a large gear (29). Various other components are shown in exploded view, including a small gear (8), a pin (2), a washer (4), a nut (5), a spring (13), a pin (14), a pin (15), a pin (17), a pin (18), a pin (19), a pin (20), a pin (21), a pin (22), a pin (23), a pin (24), a pin (25), a pin (26), a pin (27), a pin (28), a pin (30), and a pin (31). A red box highlights a sub-assembly labeled 31, which includes a gear, a small circular component, a curved component, and a small pin.

[illegible]

This exploded view diagram illustrates the assembly of a mechanical component, likely a valve or actuator. The parts are numbered 1 through 19. The assembly consists of several sub-assemblies: a main body (1) with a lever arm (6) and a spring (3); a handle assembly (17) with a handle (18) and a spring (18); a mounting bracket (15) with a handle (16) and a spring (16); and a control assembly (7) with a handle (7) and a spring (3). The diagram shows the relative positions and assembly sequence of these components, with dashed lines indicating the path of assembly.

42

This diagram illustrates the exploded view of a shock absorber assembly. The components are labeled with numbers 1 through 7:

- 1**: The main shock absorber body, shown in two orientations.
- 2**: A small pin or clip used for securing the top of the assembly.
- 3**: A large coil spring.
- 4**: A small washer or spacer.
- 5**: A bolt used to secure the bottom of the shock absorber.
- 6**: A small pin or clip used for securing the bottom of the assembly.
- 7**: A top mounting bracket or eye.

[illegible]

This diagram illustrates the assembly of a car bumper. The main component is the bumper body (1). Key sub-components and their assembly points are indicated by numbered callouts:
 

- Callout 1:** Points to the main bumper body.
- Callout 2:** Points to a mounting bracket or plate.
- Callout 3:** Points to a small fastener or pin.
- Callout 4:** Points to a bolt or screw.
- Callout 5:** Points to a washer or spacer.
- Callout 6:** Points to a circular component, likely a bumper cap or end cap.
- Callout 7:** Points to a bracket or support arm.
- Callout 8:** Points to a rectangular component, possibly a license plate holder or a sensor module.
- Callout 9:** Points to a mounting plate or bracket.
- Callout 10:** Points to a bolt or screw.
- Callout 11:** Points to a nut or washer.
- Callout 12:** Points to a bolt or screw.
- Callout 13:** Points to a pin or clip.

 The diagram shows the bumper body with various mounting points and brackets, and the individual parts are shown in their relative positions for assembly.

44

This diagram shows an exploded view of a vehicle chassis with various components numbered 1 through 17. The components include:

- 1: A circular component, possibly a wheel hub or brake disc.
- 2: A small bolt or screw.
- 3: A cable or hose with a connector.
- 4: A small cylindrical component.
- 5: A rectangular box or component.
- 6: A small cylindrical component.
- 7: A small bolt or screw.
- 8: A rectangular box or component.
- 9: A cable or hose with a connector.
- 10: A rectangular box or component.
- 11: A small bolt or screw.
- 12: A rectangular box or component.
- 13: A cable or hose with a connector.
- 14: A small triangular component.
- 15: A small bolt or screw.
- 16: A long, thin rectangular component.
- 17: A small circular component.

45

[illegible]

This diagram illustrates the exploded view of a car door handle assembly. The components are labeled with numbers 1 through 5:

- 1**: Two screws used for mounting the handle to the door panel.
- 2**: The main door handle body.
- 3**: The door panel or inner trim piece.
- 4**: Two screws used to secure the handle to the door panel.
- 5**: A small circular component, likely a pin or clip, used in the assembly.

[illegible]

This diagram shows an exploded view of a mechanical assembly. The components are numbered as follows:

- 1**: A central rectangular component with mounting tabs.
- 2**: A curved bracket or support arm.
- 3**: A long, curved flexible hose or cable.
- 4**: A long, straight cylindrical tube.
- 5**: A shorter, curved cylindrical tube.
- 6**: A small circular cap or plug.
- 7**: A small circular cap or plug.
- 8**: A small circular cap or plug.
- 9**: Two screws used for mounting.
- 10**: A collection of tools including a wrench, a screwdriver, a hex key, and a pencil, along with a rectangular plate.

[illegible]

This exploded view diagram illustrates the assembly of a bicycle wheel. The components are numbered as follows:

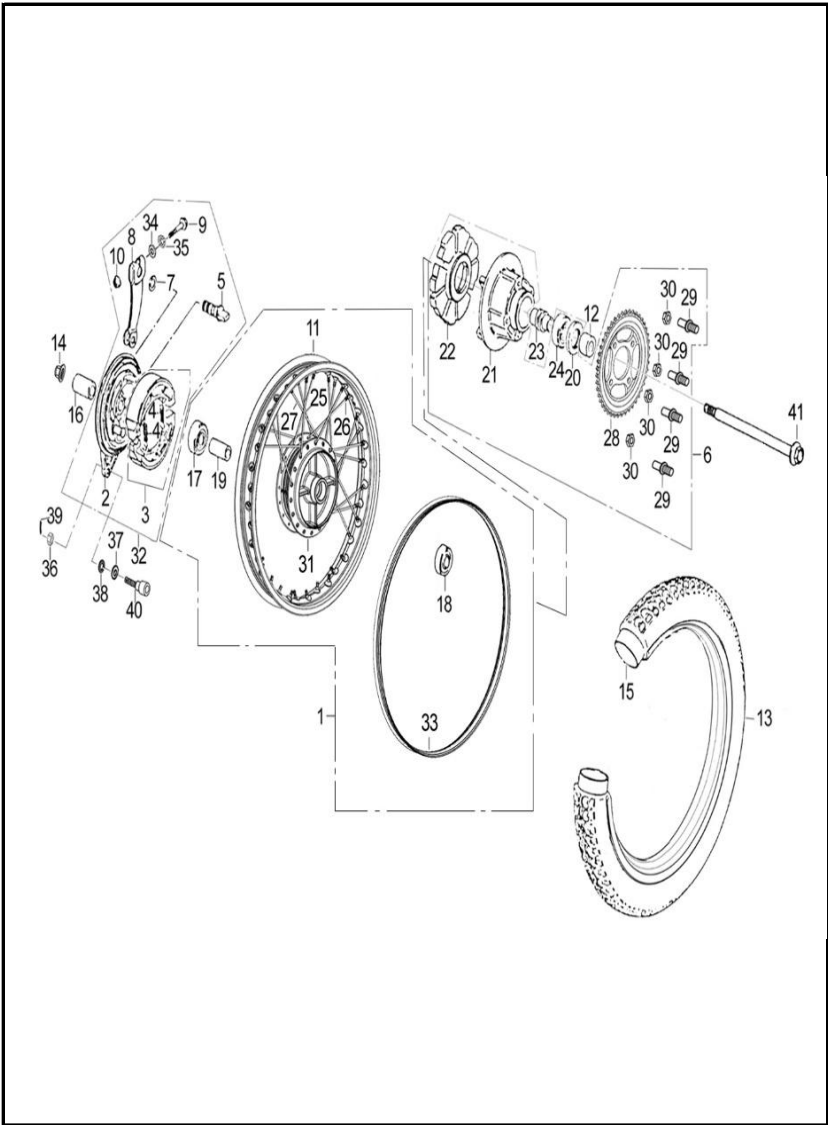
- 1**: The main wheel assembly, shown in a partially exploded state.
- 2**: A long axle pin.
- 3**: A small circular component, likely a lock washer or spacer.
- 4**: A small circular component, likely a lock washer or spacer.
- 5**: A small circular component, likely a lock washer or spacer.
- 6**: A small circular component, likely a lock washer or spacer.
- 7**: A curved component, likely a fender or a protective guard.
- 8**: A circular component with a central hole, likely a hub or a disc.
- 9**: A small circular component, likely a lock washer or spacer.
- 10**: A small circular component, likely a lock washer or spacer.
- 11**: A small circular component, likely a lock washer or spacer.
- 12**: The front wheel rim and spokes.
- 13**: A small circular component, likely a lock washer or spacer.
- 14**: A small circular component, likely a lock washer or spacer.
- 15**: A small circular component, likely a lock washer or spacer.
- 16**: A small circular component, likely a lock washer or spacer.
- 17**: A small circular component, likely a lock washer or spacer.
- 18**: The rear wheel rim and spokes.

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This exploded view diagram illustrates the assembly of a bicycle wheel. The central component is the wheel rim (11), which features a series of spoke holes (25, 26, 27) and a central hub area (31). The rim is flanked by two sets of components: the left side shows the front hub assembly (2, 3, 4, 14, 16, 17, 19, 32, 37, 38, 39, 40) and the right side shows the rear hub assembly (12, 20, 21, 22, 23, 24, 28, 29, 30, 41). The rear hub assembly includes a freehub body (21) and a cassette (12) with multiple sprockets (28, 29, 30). The wheel is mounted on a frame (1) and is equipped with a tire (13) and a tube (15). A separate component (18) is shown below the rim, likely a spoke or a small part. The diagram uses dashed lines to indicate the assembly path and alignment of the various parts.

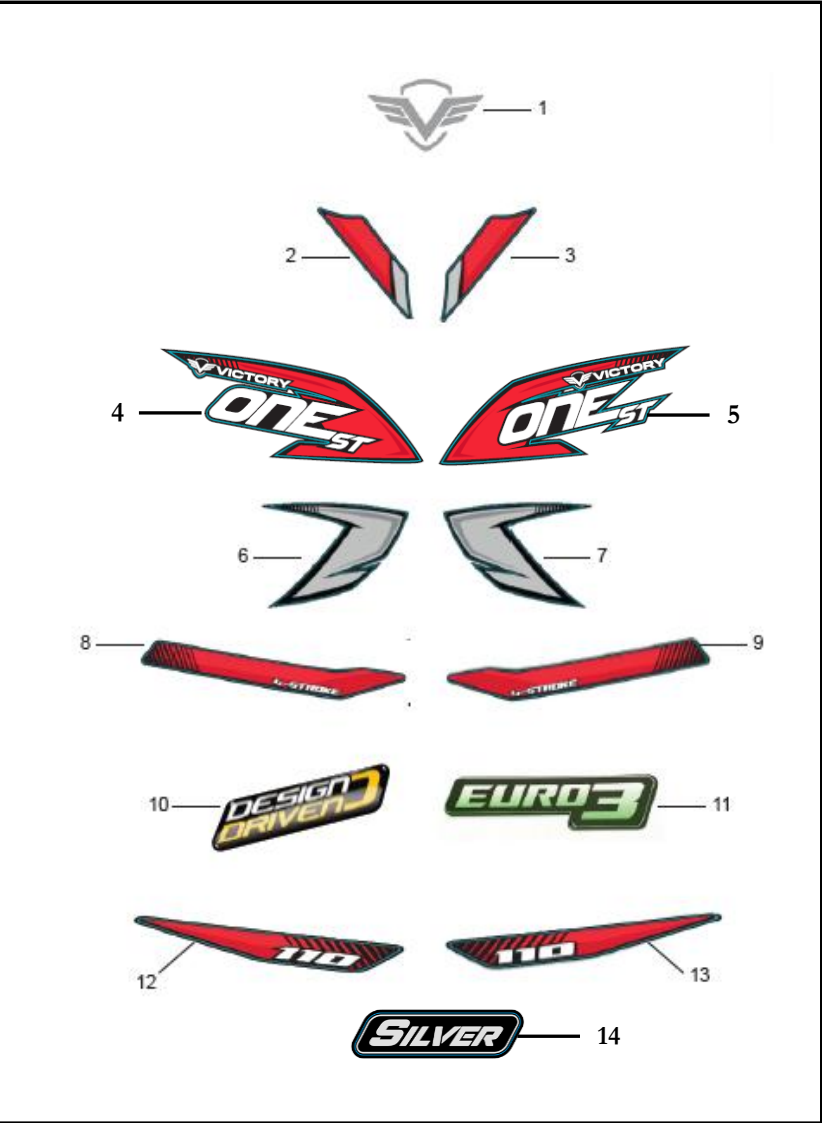
[illegible]

FIGURA N° 46: RUEDA TRASERA (RADIO)



| FIG. No. | PARTE N°      | DESCRIPCIÓN                  | CANT. | SAP      |
|----------|---------------|------------------------------|-------|----------|
| 22       | QGR64253A0A00 | ANTIVIBRANTE PORTA SPROCKET  | 1     | 11046738 |
| 23       | QHS68953A0N07 | BUJE PORTA SPROCKET          | 1     | 11057169 |
| 24       | Q965D6004     | RODAMIENTO BOLAS             | 1     | 11046594 |
| 25       | QGR64641A1N01 | RADIOS TRAS. EXT.            | 18    | 11057170 |
| 26       | QGR54632A1N07 | TUERCA                       | 36    | 11053937 |
| 27       | QGR64631A1N01 | RADIOS TRAS. INT.            | 18    | 11057171 |
| 28       | QHS68521A0N01 | SPROCKET                     | 1     | 11057172 |
| 29       | FB093191A5N01 | TORNILLO M10×1.25            | 4     | 11053919 |
| 30       | Q330B10F35    | TUERCA M10                   | 4     | 11046579 |
| 31       | QGR64211A1W0  | CAMPANA TRAS.                | 1     | 11053942 |
| 32       | QGR65100B1B02 | PORTABANDAS TRASERO COMPLETO | 1     | 11046790 |
| 33       | WIA54881A0A00 | PROTECTOR NEUMÁTICO          | 1     | 11057163 |
| 34       | Q40306F30     | ARANDELA 6 MM.               | 1     | 11013291 |
| 35       | Q40206F30     | ARANDELA 6 MM.               | 1     | 11015645 |
| 36       | Q340B08F37    | TUERCA M8                    | 1     | 11043721 |
| 37       | YHA65912A0A00 | ANTIVIBRANTE                 | 1     | 11029895 |
| 38       | Q40308F37     | ARANDELA 8 MM.               | 1     | 11043740 |
| 39       | Q50020200F37  | PIN                          | 1     | 11043746 |
| 40       | FB093121D2N07 | TORNILLO M8×28               | 1     | 11053918 |
| 41       | QLX64911A0N07 | ANTIVIBRANTE PORTA SPROCKET  | 1     | 11057173 |
|          |               |                              |       |          |
|          |               |                              |       |          |
|          |               |                              |       |          |
|          |               |                              |       |          |
|          |               |                              |       |          |
|          |               |                              |       |          |
|          |               |                              |       |          |
|          |               |                              |       |          |
|          |               |                              |       |          |

FIGURA N° 47: CALCOMANIAS (1/2)



| FIG. No. | PARTE N° | DESCRIPCIÓN                         | CANT. | OBSERVACION     |
|----------|----------|-------------------------------------|-------|-----------------|
| 1        | 21004884 | CALCOMANÍA LOGO VICTORY             | 1     |                 |
| 2        | 21006357 | CALCOMANÍA CARENAJE FAROLA DER      | 1     | Moto Negra-Roja |
|          | 21006365 |                                     | 1     | Moto Negra-Azul |
|          | 21006373 |                                     | 1     | Moto Negra-Gris |
| 3        | 21006356 | CALCOMANÍA CARENAJE FAROLA IZQ      | 1     | Moto Negra-Roja |
|          | 21006364 |                                     | 1     | Moto Negra-Azul |
|          | 21006372 |                                     | 1     | Moto Negra-Gris |
| 4        | 21006353 | CALCOMANÍA SUP TANQUE GASOLINA DER  | 1     | Moto Negra-Roja |
|          | 21006363 |                                     | 1     | Moto Negra-Azul |
|          | 21006371 |                                     | 1     | Moto Negra-Gris |
| 5        | 21006352 | CALCOMANÍA SUP TANQUE GASOLINA IZQ  | 1     | Moto Negra-Roja |
|          | 21006362 |                                     | 1     | Moto Negra-Azul |
|          | 21006370 |                                     | 1     | Moto Negra-Gris |
| 6        | 21006355 | CALCOMANÍA INF TANQUE GASOLINA DER  | 1     |                 |
| 7        | 21006354 | CALCOMANÍA INF TANQUE GASOLINA IZQ  | 1     |                 |
| 8        | 21006359 | CALCOMANÍA TAPA LATERAL DERECHA     | 1     | Moto Negra-Roja |
|          | 21006367 |                                     | 1     | Moto Negra-Azul |
|          | 21006375 |                                     | 1     | Moto Negra-Gris |
| 9        | 21006358 | CALCOMANÍA TAPA LATERAL IZQUIERDA   | 1     | Moto Negra-Roja |
|          | 21006366 |                                     | 1     | Moto Negra-Azul |
|          | 21006374 |                                     | 1     | Moto Negra-Gris |
| 10       | 21005103 | CALCOMANÍA DOME "DESIGN DRIVEN"     | 1     |                 |
| 11       | 21005552 | CALCOMANÍA TAPA LATERAL IZQ "EURO3" | 1     |                 |
| 12       | 21006361 | CALCOMANÍA CUBIERTA SILLÍN DERECHA  | 1     | Moto Negra-Roja |
|          | 21006369 |                                     | 1     | Moto Negra-Azul |
|          | 21006377 |                                     | 1     | Moto Negra-Gris |

[illegible]

| CODIGO DEL KIT | DESCRIPCIÓN           | SAP      | DESCRIPCION DESPIECE KIT      | CANTIDAD |
|----------------|-----------------------|----------|-------------------------------|----------|
| 21016841       | KIT CILINDRO          | 11044562 | CILINDRO                      | 1        |
|                |                       | 11012884 | PISTON                        | 1        |
|                |                       | 11013620 | ANILLOS                       | 1        |
|                |                       | 11012625 | PASADOR PISTON                | 1        |
|                |                       | 11012627 | PIN PISTON                    | 2        |
|                |                       | 11012877 | EMPAQUE CILINDRO              | 1        |
|                |                       | 11012881 | EMPAQUE CULATA                | 1        |
| 21016884       | KIT CUNAS             | 11054817 | CUNA SUPERIOR DIRECCION       | 2        |
|                |                       | 11044798 | CANASTILLA SUPERIOR DIRECCION | 1        |
|                |                       | 11044478 | CUNA INFERIOR DIRECCION       | 1        |
|                |                       | 11044797 | CANASTILLA INFERIOR DIRECCION | 1        |
| 21016917       | KIT EMPAQUES          | 11012649 | RETEN VALVULA                 | 2        |
|                |                       | 11012881 | EMPAQUE CULATA                | 1        |
|                |                       | 11044563 | EMPAQUE CILINDRO              | 1        |
|                |                       | 11044577 | EMPAQUE CUBIERTA CLUTCH       | 1        |
|                |                       | 11044556 | EMPAQUE CUBIERTA VOLANTE      | 1        |
|                |                       | 11044575 | EMPAQUE CENTRO MOTOR          | 1        |
|                |                       | 11013665 | EMPAQUE SILENCIADOR           | 1        |
| 11012627       | KIT PISTON            |          | PISTON                        | 1        |
|                |                       |          | ANILLOS                       | 1        |
|                |                       |          | PASADOR PISTON                | 1        |
|                |                       |          | PIN PISTON                    | 2        |
| 21016972       | KIT VALVULAS          | 11012903 | VALVULA ADMISION              | 1        |
|                |                       | 11012905 | VALVULA ESCAPE                | 1        |
|                |                       | 11012649 | RETEN VALVULA                 | 2        |
| 11084408       | KIT ARRASTRE (NITROX) |          | PIÑON SALIDA                  | 1        |
|                |                       |          | CADENA 428Hx108L              | 1        |
|                |                       |          | SPROCKET 43T                  | 1        |
| 21016894       | KIT DISCOS CLUTCH     | 11044505 | DISCO DE CLUTCH               | 4        |
|                |                       | 11044506 | SEPARADOR CLUTCH              | 3        |

## FICHA TÉCNICA VICTORY ONE ST 110 SILVER

| CARACTERISTICA              | UNIDAD                                         |
|-----------------------------|------------------------------------------------|
| Motor                       | 4 Tiempos, Monocilíndrico Refrigerado por Aire |
| Diámetro x Carrera          | 50 x 55.5 mm.                                  |
| Indicé de Compresión        | 9.8:1                                          |
| Potencia Máxima             | 8.04 HP @ 7500 RPM                             |
| Torque Máximo               | 8 NM @ 6500 RPM                                |
| Bujía                       | CR8E                                           |
| Arranque                    | Eléctrico y Pedal                              |
| Transmisión                 | Mecánica, 4 Velocidades                        |
| Sistema de Alimentación     | Carburador                                     |
| Refrigeración               | Aire Forzado                                   |
| <b>FRENOS</b>               |                                                |
| Freno Delantero             | Disco                                          |
| Freno Trasero               | Campana                                        |
| <b>SUSPENSION</b>           |                                                |
| Suspensión Delantera        | Telescópica, Hidráulica                        |
| Suspensión Trasera          | Doble Amortiguador                             |
| <b>CAPACIDAD DEL TANQUE</b> |                                                |
| Lleno                       | 13 Litros (3.43 Gal.)                          |
| Combustible                 | Gasolina                                       |
| <b>LLANTAS</b>              |                                                |
| Llanta Delantera            | 2.75-18                                        |
| Llanta Trasera              | 3.00-18                                        |
| Rines                       | Aspas                                          |
| <b>SISTEMA ELECTRICO</b>    |                                                |
| Bombillo Farola             | 12V-35/35W                                     |
| Luz de Stop                 | 12V-21/5W                                      |
| Luces Direccionales         | 12V-10W                                        |
| Velocímetro                 | Análogo - Digital                              |
| Batería                     | 12V-6.5AH                                      |
| Sistema de Ignición         | C.D.I                                          |
| <b>DIMENSIONES</b>          |                                                |
| Largo x Ancho x Alto        | 2080 mm x 760 mm x 1100 mm                     |
| Distancia Entre Ejes        | 1320 mm.                                       |
| Altura al Piso              | 160 mm.                                        |
| Peso en Seco                | 120 Kg.                                        |

